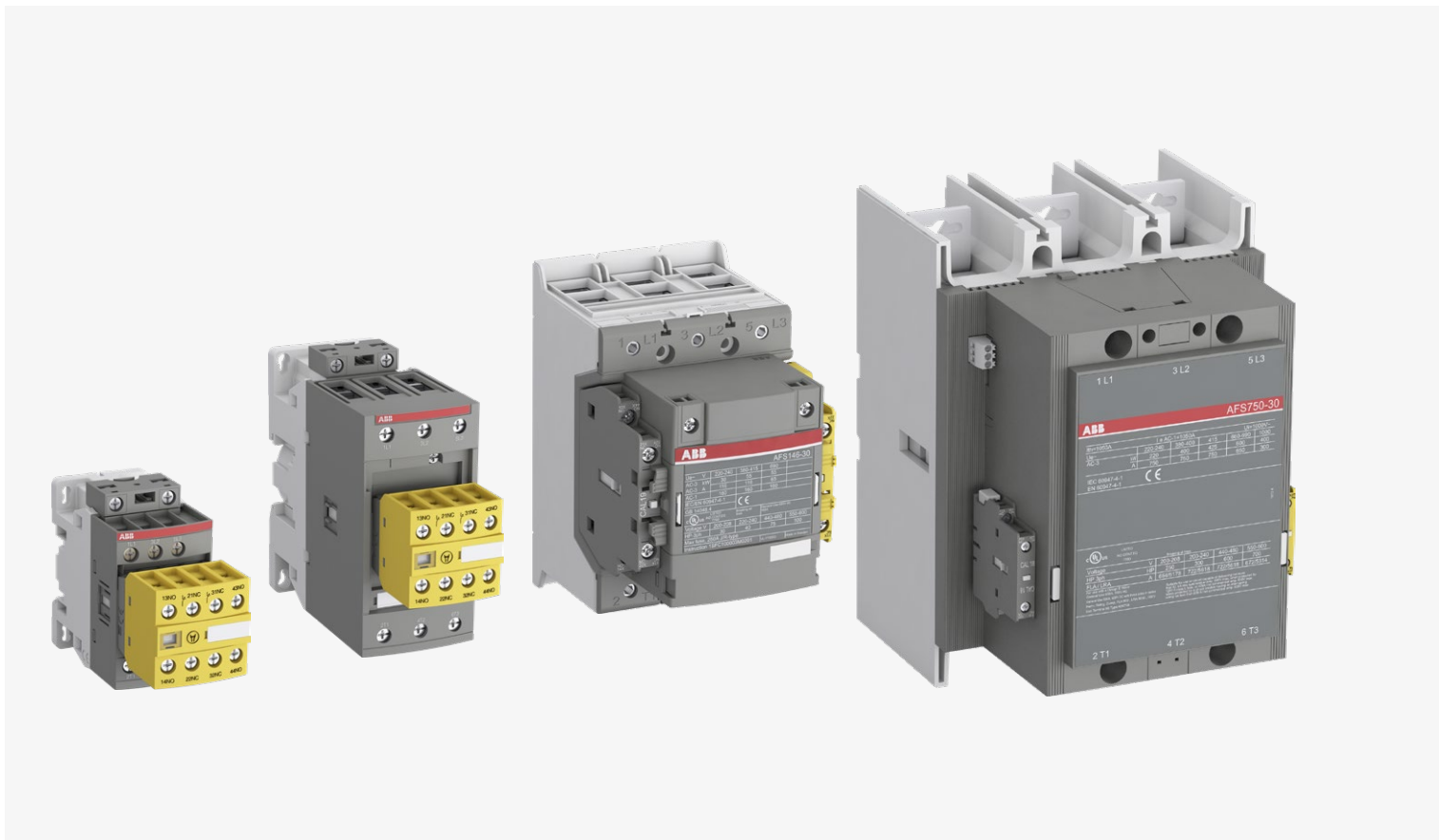


CATALOG

AFS contactors

Dedicated for safety applications

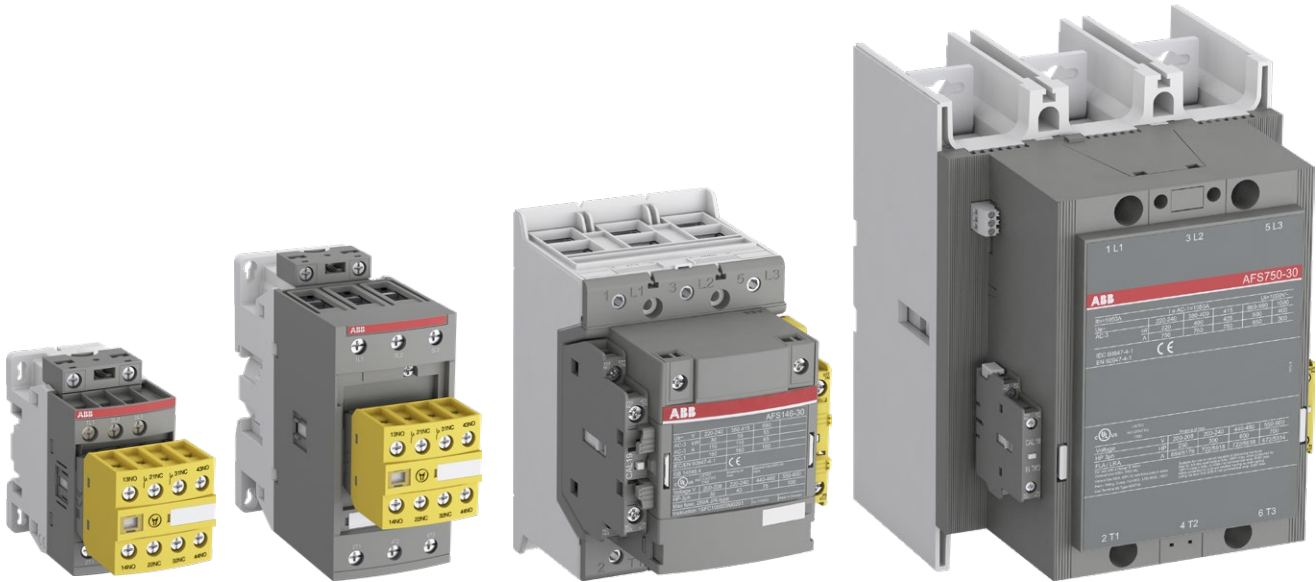


AFS 3-pole contactors dedicated for safety applications

2	Overview	
	Ordering details	
	4 to 45 kW	
10	AFS09 ... AFS38	AC / DC operated with 2 N.O. + 2 N.C.
11	AFS40 ... AFS96	AC / DC operated with 2 N.O. + 2 N.C.
12	AFS09 ... AFS96	Main accessories
	55 to 200 kW	
14	AFS116 ... AFS146	AC / DC operated with 1 N.O. + 2 N.C.
15	AFS116 ... AFS146	AC / DC operated with 1 N.O. + 2 N.C. with built-in PLC interface
16	AFS190 ... AFS370	AC / DC operated with 1 N.O. + 2 N.C.
17	AFS190 ... AFS370	AC / DC operated with 1 N.O. + 2 N.C. with built-in PLC interface
18	AFS09 ... AFS370	Main accessories
	200 to 400 kW	
20	AFS400 ... AFS750	AC / DC operated with 1 N.O. + 2 N.C.
21	AFS400 ... AFS750	Main accessories
23	Technical data	
38	Terminal marking and positioning	
39	Electrical durability	

AFS 3-pole contactors

Dedicated for safety applications



Designed for machine safety applications, AFS contactors now complete ABB's safety component portfolio.

With a range stretching from 9 A up to 750 A for motor starting applications and with a design complying with the latest safety standard, the AFS range of contactors is the given choice for any application that puts the users safety first.



Safety and protection

ABB's AFS contactors can be easily integrated in machine manufacturer's systems complying with main standards EN ISO 13849 and EN 62061 - guaranteeing the safe use of your machinery and equipment. An easily identifiable yellow low energy auxiliary contact block ensures the status feedback circuits required in machine safety applications.



Continuous operation

The AFS contactor secures system uptime. Featuring ABB's tested and proven AF technology, AFS contactors are reliable in any network. Direct control by safety PLCs or safety relays ensures the required safety performance.



Speed up your projects

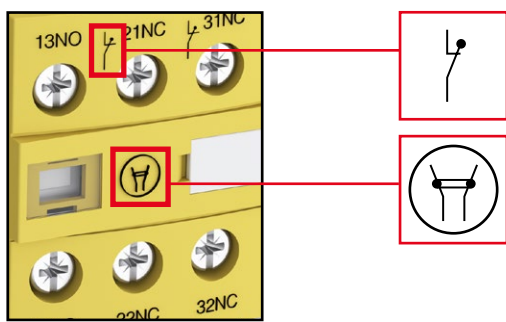
AFS design makes integration easier. With energy efficient coils smaller transformers can be used and panel space more efficiently used. Wide voltage range coils and easily available safety data simplifies product selection. In addition, all the safety data for the AFS contactors is available using common safety design tools.

AFS 3-pole contactors

Dedicated for safety applications

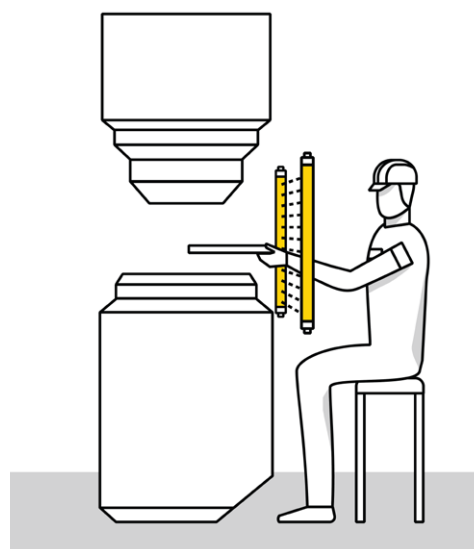
Guaranteed contactor status

ABB's permanently fixed auxiliary contact blocks guarantee the correct contactor status at all times. Mechanically linked and mirror contacts provide the performance required in feedback circuits. This prevents any unexpected state changes of auxiliary contact if main contacts become welded or stuck and ensures an accurate depiction of the safety system status displayed at all times. Mechanically linked and mirror contact symbols are marked on the yellow auxiliary block.



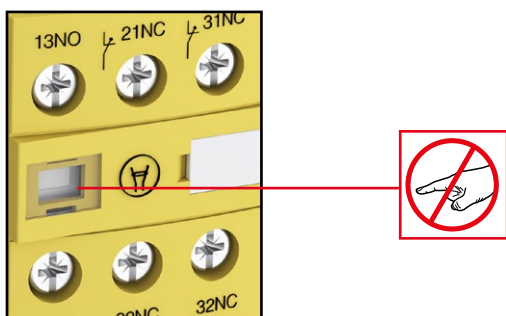
Fast response for increased safety

In safety applications speed is essential to protect operators. AFS contactors feature fast opening times, down to 20 ms for certain PLC controlled contactors, ensuring that when a dangerous failure is detected the operator is kept out of harms way.



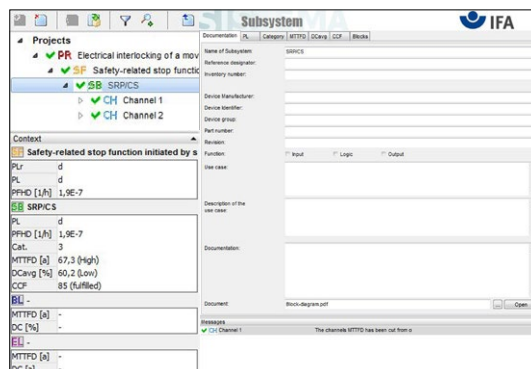
Prevent unexpected operations

Factory fitted auxiliary contact blocks that are permanently fixed protects devices against accidental operation and misuse. A factory-fitted transparent cover on contactors up to 96 A shields the contactor status indicator, providing additional protection from misuse.



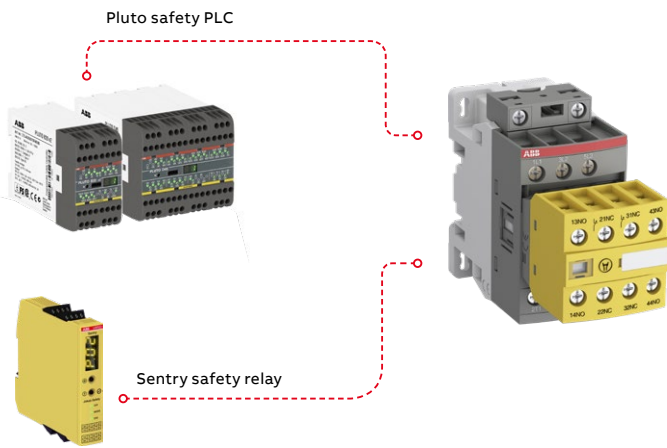
Simplify calculation of your installation safety level

AFS contactor safety data is available in safety design tools Sistema and FSDT, dedicated software for determining the Performance Level (PL) and Safety Integrity Level (SIL) of safety functions and generating technical documentations.



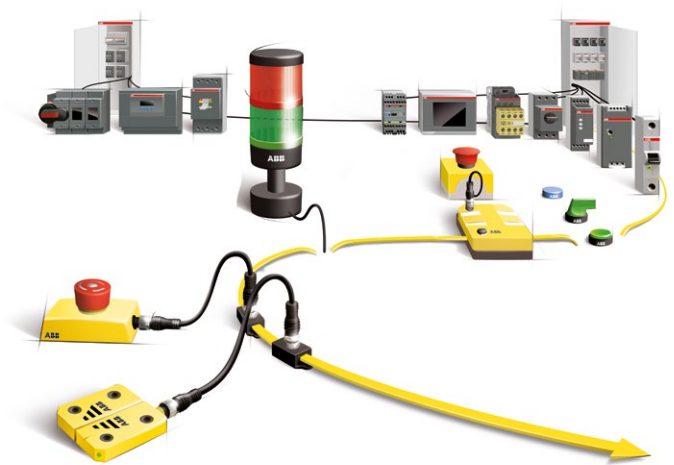
Control by safety PLCs or safety relays

ABB's AFS contactors can be controlled directly by safety PLCs or safety relays, or by a power relay depending on size. AFS contactors is part of the ABB safety family, and selected sizes are tested together with ABB's Pluto safety PLC and the Sentry safety relay. For full coordination please advise ABB. The auxiliary contacts only require a minimum switching capacity of 3 V / 1 mA. They guarantee system status feedback, making the system safe and reliable.



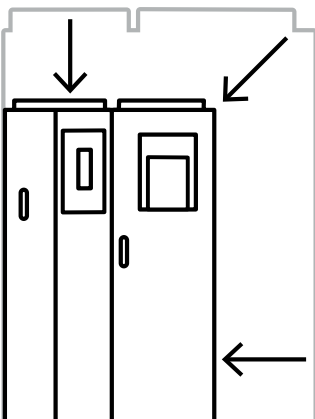
Easy safety chain identification

The yellow housing of ABB's AFS contactors makes identifying the safety product in your panel quicker. During routine maintenance work, ABB's intuitive design saves valuable time.



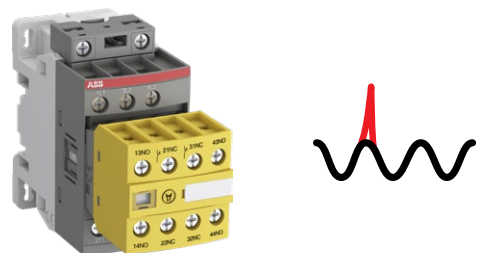
Panel size reduction

Utilizing AF technology, AFS coils needs up to 60% less energy than conventional contactor coils. This allows for smaller transformers to be used for contactor control, which in turn allows for more efficient use of panel space. Using AFS contactors saves money and precious space.



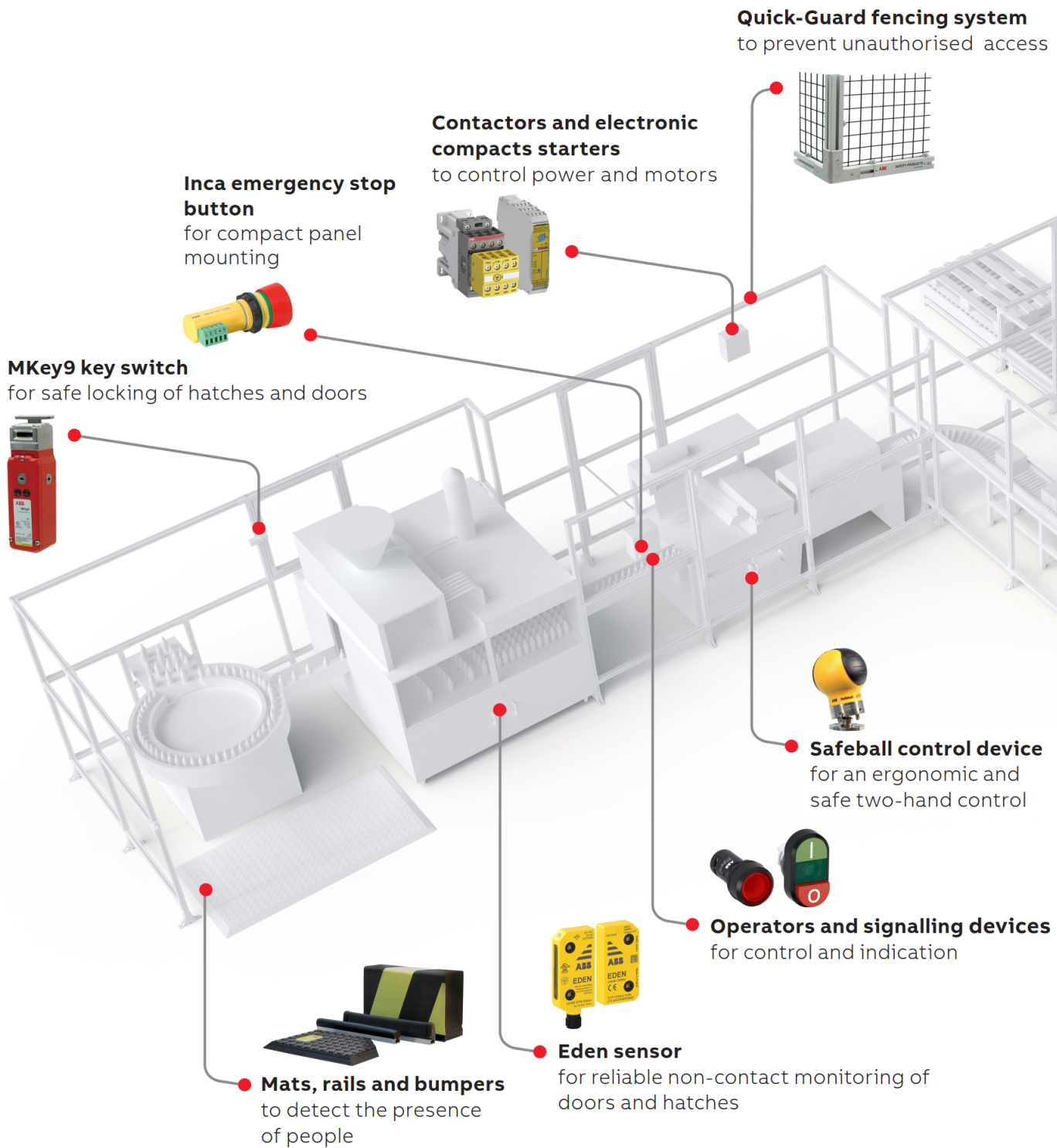
Built-in surge suppression

Unlike conventional contactors, ABB's AFS contactors have built-in surge suppression, preventing surges from ever reaching the control circuit. With no need for the usual external surge suppressor add-ons, ABB's solution means one less device to install and one less complication to manage.



AFS 3-pole contactors

A part of ABB's complete safety solutions



Magne magnetic lock
to keep doors and hatches
locked during a process



Pluto programmable safety controller, Vital safety controller and Sentry safety relays
for flexible monitoring of safety devices



Smile emergency stop button
to safely stop machinery in hazardous
situations



Orion light guards
for a production friendly
safety detection



Knox safety lock
for safe locking of doors



JSDH4 three-position device
for safe and ergonomic
inspection and troubleshooting



**LineStrong pull wire
emergency stop switch**
for easy access of emergency stop
function



AFS09 ... AFS38 3-pole contactors for safety applications

4 to 18.5 kW

AC / DC operated with 2 N.O. + 2 N.C. auxiliary contacts



AFS16-30-22

1SBC101536V0014



AFS38-30-22

1SBC101539V0014

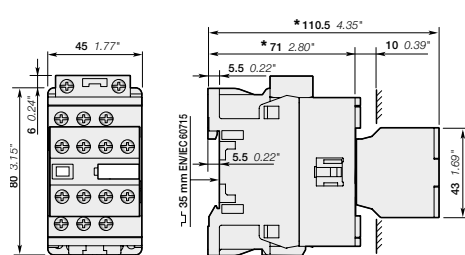
AFS09 ... AFS38 contactors are designed for machine safety applications. They are delivered with fixed front-mounted auxiliary contact blocks making them ideal for monitoring and controlling circuits.

Mechanically linked and mirror contacts make your system safer.

- control circuit with electronic coil interface:
 - dedicated 24 V DC for direct control by PLC-output ≥ 250 mA, low holding consumption up to 1.7 W
 - 24...60 V AC, 20...60 V DC and 100...250 V AC / DC operated accepting a wide control voltage range
 - reduced panel energy consumption
- mirror and mechanically linked contacts, with front marked symbol acc. to IEC60947-5-1, always guaranteeing the right contactor status
- front-mounted auxiliary contact block:
 - permanently fixed
 - protective cover to prevent manual operation
 - yellow housing for easy identification
 - minimum switching capacity 12 V / 3 mA, with a failure rate 10^{-7} acc. to IEC 60947-5-4
- built-in surge suppression

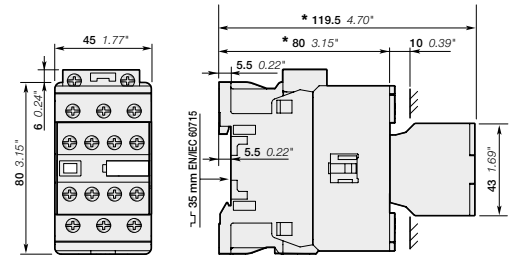
IEC		UL/CSA		Rated control circuit voltage		Auxiliary contacts fitted	Type (1)	Order code	Weight
Rated operational power	operational current $\theta \leq 40^\circ\text{C}$	3-phase motor rating 480 V	General use rating 600 V AC	Uc min. ... Uc max.					
400 V AC-3 kW	25 A	5 hp	25 A	-	24	2 2	AFS09Z-30-22-30	1SBL136082R3022	0.490 kg
				24 ... 60	20 ... 60 (1)	2 2	AFS09-30-22-11	1SBL137082R1122	0.320
				100 ... 250	100 ... 250	2 2	AFS09-30-22-13	1SBL137082R1322	0.320
5.5 kW	28 A	7-1/2 hp	28 A	-	24	2 2	AFS12Z-30-22-30	1SBL156082R3022	0.490 kg
				24 ... 60	20 ... 60 (1)	2 2	AFS12-30-22-11	1SBL157082R1122	0.320
				100 ... 250	100 ... 250	2 2	AFS12-30-22-13	1SBL157082R1322	0.320
7.5 kW	30 A	10 hp	30 A	-	24	2 2	AFS16Z-30-22-30	1SBL176082R3022	0.490 kg
				24 ... 60	20 ... 60 (1)	2 2	AFS16-30-22-11	1SBL177082R1122	0.320
				100 ... 250	100 ... 250	2 2	AFS16-30-22-13	1SBL177082R1322	0.320
11 kW	45 A	15 hp	45 A	-	24	2 2	AFS26Z-30-22-30	1SBL236082R3022	0.540 kg
				24 ... 60	20 ... 60 (1)	2 2	AFS26-30-22-11	1SBL237082R1122	0.360
				100 ... 250	100 ... 250	2 2	AFS26-30-22-13	1SBL237082R1322	0.360
15 kW	50 A	20 hp	50 A	-	24	2 2	AFS30Z-30-22-30	1SBL276082R3022	0.540 kg
				24 ... 60	20 ... 60	2 2	AFS30-30-22-11	1SBL277082R1122	0.360
				100 ... 250	100 ... 250 (1)	2 2	AFS30-30-22-13	1SBL277082R1322	0.360
18.5 kW	50 A	25 hp	50 A	-	24	2 2	AFS38Z-30-22-30	1SBL296082R3022	0.540 kg
				24 ... 60	20 ... 60 (1)	2 2	AFS38-30-22-11	1SBL297082R1122	0.360
				100 ... 250	100 ... 250	2 2	AFS38-30-22-13	1SBL297082R1322	0.360

(1) AFS...-30-...-11 for control by transistor outputs of safety PLCs and safety relays use interface relay RA4 1SBN060100R1000.



AFS09, AFS12, AFS16

* For AFS09Z, AFS12Z, AFS16Z-30-22-30: depth + 20 mm (+ 0.79")



AFS26, AFS30, AFS38

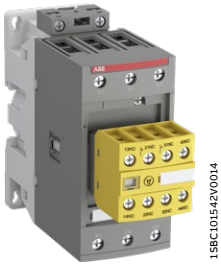
* For AFS26Z, AFS30Z, AFS38Z-30-22-30: depth + 20 mm (+ 0.79")

Main dimensions mm, inches

AFS40 ... AFS96 3-pole contactors for safety applications

18.5 to 45 kW

AC / DC operated with 2 N.O. + 2 N.C. auxiliary contacts



AFS65-30-22

1SBC101542V0014



AFS96-30-22

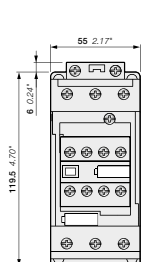
1SBC101544V0014

AFS40 ... AFS96 contactors are designed for machine safety applications. They are delivered with fixed front-mounted auxiliary contact blocks making them ideal for monitoring and controlling circuits. Mechanically linked and mirror contacts make your system safer.

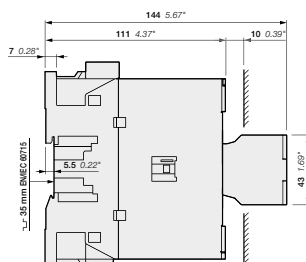
- control circuit with electronic coil interface:
 - 24...60 V AC, 20...60 V DC and 100...250 V AC / DC operated accepting a wide control voltage range
 - reduced panel energy consumption
- mirror and mechanically linked contacts, with front marked symbol acc. to IEC60947-5-1, always guaranteeing the right contactor status
- front-mounted auxiliary contact block:
 - permanently fixed
 - protective cover to prevent manual operation
 - yellow housing for easy identification
 - minimum switching capacity 12 V / 3 mA, with a failure rate 10^{-7} acc. to IEC 60947-5-4
- built-in surge suppression

IEC		UL/CSA		Rated control circuit voltage			Auxiliary contacts fitted	Type (1)	Order code	Weight
Rated operational power	current $\theta \leq 40^\circ\text{C}$	3-phase motor rating 480 V	General use rating 600 V AC	Uc min. ...	Uc max.					
400 V AC-3 kW	AC-1 A	hp	A	V 50/60 Hz	V DC				kg	
18.5	70	30	60	24 ... 60	20 ... 60 (1)	2 2	AFS40-30-22-11	1SBL347082R1122	1.020	
				100 ... 250	100 ... 250	2 2	AFS40-30-22-13	1SBL347082R1322	1.000	
22	100	40	80	24 ... 60	20 ... 60 (1)	2 2	AFS52-30-22-11	1SBL367082R1122	1.020	
				100 ... 250	100 ... 250	2 2	AFS52-30-22-13	1SBL367082R1322	1.000	
30	105	50	90	24 ... 60	20 ... 60 (1)	2 2	AFS65-30-22-11	1SBL387082R1122	1.020	
				100 ... 250	100 ... 250	2 2	AFS65-30-22-13	1SBL387082R1322	1.000	
37	125	60	105	24 ... 60	20 ... 60 (1)	2 2	AFS80-30-22-11	1SBL397082R1122	1.270	
				100 ... 250	100 ... 250	2 2	AFS80-30-22-13	1SBL397082R1322	1.220	
45	130	60	115	24 ... 60	20 ... 60 (1)	2 2	AFS96-30-22-11	1SBL407082R1122	1.270	
				100 ... 250	100 ... 250	2 2	AFS96-30-22-13	1SBL407082R1322	1.220	

(1) AFS...30...-11 for control by transistor outputs of safety PLCs and safety relays use interface relay RA4 1SBN060100R1000.



AFS40, AFS52, AFS65



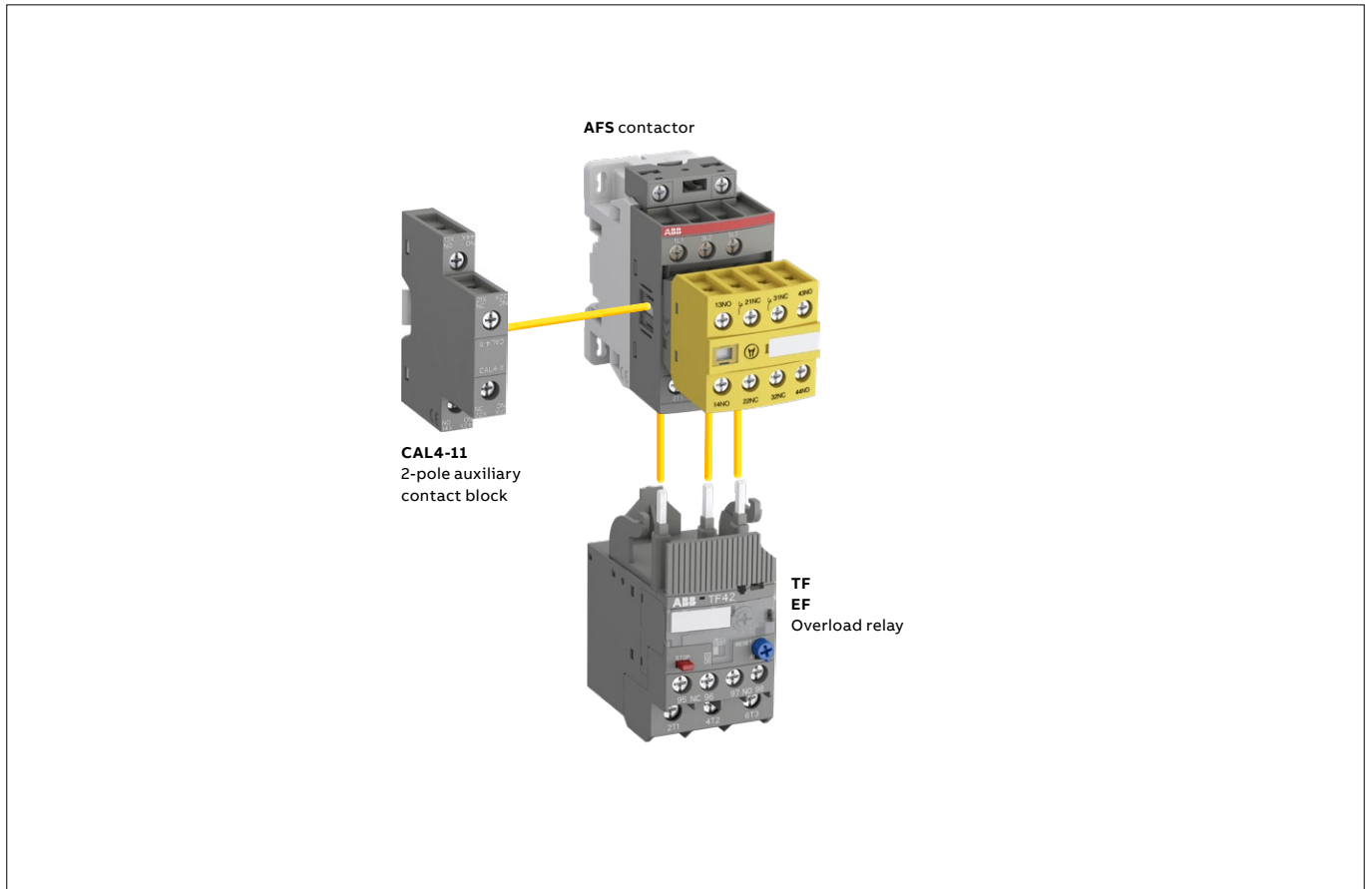
AFS80, AFS96

Main dimensions mm, inches



1SBC10030950201

AFS09 ... AFS96 3-pole contactors for safety applications

Contactors and main accessories



Main accessory fitting details - for ordering details, technical data and other accessories: see section accessories
 Many configurations of accessories are possible depending on whether these are front-mounted or side-mounted.

Contactor types	Main poles	Built-in auxiliary contacts	Front-mounted accessories				Mechanical interlock unit (between 2 contactors)	Side-mounted accessories	
			Auxiliary contact blocks			Electronic timer		Auxiliary contact blocks	
			1-pole CA4	2-pole CAT4-11	4-pole CA4	TEF4	VM..	2-pole CAL4-11	
								Left side	Right side
AFS09 ... AFS38	3 0	2 2	-	-	-	-	1	+ 1	-
AFS09Z ... AFS38Z	3 0	2 2	-	-	-	-	1	-	-
AFS40 ... AFS96	3 0	2 2	-	-	-	-	-	+ 1	+ 1
			-	-	-	-	-	+ 1	or 1

Overload relays fitting details (1)

Contactor types	Thermal overload relays	Electronic overload relays
AFS09 ... AFS38	TF42 (0.10...38 A)	EF19 (0.10...19 A)
AFS26 ... AFS38	TF42 (0.10...38 A)	EF45 (9...45 A)
AFS40 ... AFS65	TF65 (22...67 A)	EF65 (20...70 A)
AFS80, AFS96	TF96 (40...96 A)	EF96 (36...100 A)

The addition of an overload relay on the contactor does not prevent fitting of many other accessories as shown above.

(1) Direct mounting - No kit required.

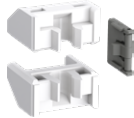
AFS09 ... AFS96 3-pole contactors for safety applications

Main accessories



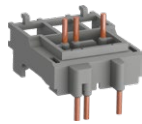
CAL4-11

1SBCL0007V0014



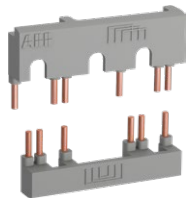
VM4

1SBCL00010V0014



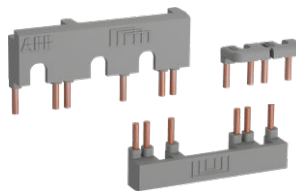
BEA16-4

1SBCL00034V0014



BER16-4

1SBCL00016V0014



BEY16-4

1SBCL00018V0014

For contactors	Auxiliary contacts	Type	Order code	Pkg qty	Weight (1 pce)
					kg

Side-mounted instantaneous auxiliary contact blocks

AFS09 ... AFS96	1 1	- -	CAL4-11	1SBN010120R1011	1	0.040
	1 1	- -	CAL4-11-T	1SBN010120T1011	10	0.040

Mechanical interlock unit

AFS09 ... AFS38			VM4	1SBN030105T1000	10	0.005
AFS40 ... AFS96			VM96-4	1SBN033405T1000	10	0.006

Note: VM4 and VM96-4 include 2 fixing clips (BB4) to maintain together both contactors.

For contactors	Type	Order code	Pkg qty	Weight (1 pce)
				kg

Connecting links with manual motor starters

AFS09 ... AFS16	with MS116-0.16 ... MS116-25, MS132-0.16 ... MS132-25	BEA16-4	1SBN081306T1000	10	0.025
AFS26 ... AFS38	with MS116-0.16 ... MS116-16, MS132-0.16 ... MS132-10	BEA26-4	1SBN082306T1000	10	0.025
	with MS116-20 ... MS116-32, MS132-12 ... MS132-32	BEA38-4	1SBN082306T2000	10	0.030
AFS40 ... AFS65	with MS165-16 ... MS165-65	BEA65-4	1SBN083406R1000	1	0.090
	with MS165-16 ... MS165-65 (2)	BPR65-4	1SBN113405R1000	1	0.014

Connection sets for reversing contactors

AFS09 ... AFS16		BER16-4	1SBN081311R1000	1	0.045
AFS26 ... AFS38		BER38-4	1SBN082311R1000	1	0.100
AFS40 ... AFS65		BER65-4	1SBN083411R1000	1	0.175
AFS80 ... AFS96		BER96-4	1SBN083911R1000	1	0.250

Connection sets for star-delta starting

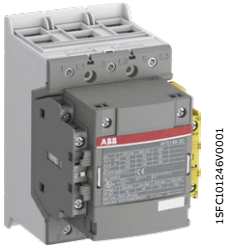
AFS09 ... AFS16	with or without VM4	BEY16-4	1SBN081313R2000	1	0.050
AFS26 ... AFS38	with or without VM4	BEY38-4	1SBN082713R2000	1	0.110
AFS40 ... AFS65	with or without VM96-4	BEY65-4	1SBN083413R2000	1	0.200
AFS80 ... AFS96	with or without VM96-4	BEY96-4	1SBN083913R2000	1	0.250

(1) For more information, refer to "Accessories" section.
 (2) Use one BPR65-4 for each contactor AFS40 ... AF565.

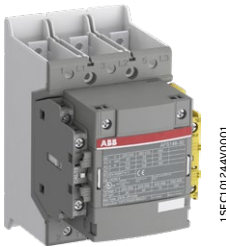
AFS116 ... AFS146 3-pole contactors for safety applications

55 to 75 kW

AC / DC operated with 1 N.O. + 2 N.C. auxiliary contacts



AFS146-30-12



AFS146-30-12B

AFS116 ... AFS146 contactors are designed for machine safety applications. They are delivered with fixed 1 left (1 N.O. + 1 N.C.) and 1 right (1 N.C.) side mounted auxiliary contact blocks making them ideal for monitoring and controlling circuits.

Mechanically linked contacts make your system safer.

- control circuit: AC or DC operated with electronic coil interface accepting a wide control voltage range (e.g. 100...250 V AC and DC), only 4 coils to cover control voltages between 24...500 V 50/60 Hz and 20...500 V DC
 - can manage large control voltage variations
 - reduced panel energy consumption
- mirror and mechanically linked contacts, with front marked symbol acc. to IEC60947-5-1, always guaranteeing the right contactor status
- side-mounted auxiliary contact blocks:
 - permanently fixed
 - yellow housing for easy identification
 - minimum switching capacity 12 V / 3 mA, with a failure rate 10^{-7} acc. to IEC 60947-5-4
- built-in surge suppression

IEC		UL / CSA		Rated control circuit voltage Uc min. Uc max.	Auxiliary contacts fitted	Type	Order code	Weight Pkg (1 pce) kg
Rated operational power	current $\theta \leq 40^\circ\text{C}$	3-phase motor rating	General use rating					
400 V	AC-3	AC-1	hp	A	V 50/60 Hz V DC			
kW	A	hp	A					

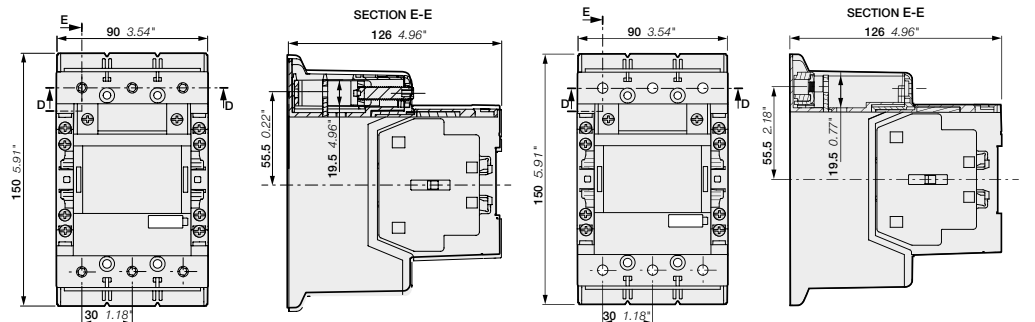
For connection with built-in cable clamps

55	160	75	160	24...60	20...60	1 2	AFS116-30-12-11	1SFL427081R1112	1.750
				48...130	48...130	1 2	AFS116-30-12-12	1SFL427081R1212	1.750
				100...250	100...250	1 2	AFS116-30-12-13	1SFL427081R1312	1.750
				250...500	250...500	1 2	AFS116-30-12-14	1SFL427081R1412	1.750
75	225	100	200	24...60	20...60	1 2	AFS146-30-12-11	1SFL467081R1112	1.750
				48...130	48...130	1 2	AFS146-30-12-12	1SFL467081R1212	1.750
				100...250	100...250	1 2	AFS146-30-12-13	1SFL467081R1312	1.750
				250...500	250...500	1 2	AFS146-30-12-14	1SFL467081R1412	1.750

With bar connections

55	160	75	160	24...60	20...60	1 2	AFS116-30-12B-11	1SFL427082R1112	1.500
				48...130	48...130	1 2	AFS116-30-12B-12	1SFL427082R1212	1.500
				100...250	100...250	1 2	AFS116-30-12B-13	1SFL427082R1312	1.500
				250...500	250...500	1 2	AFS116-30-12B-14	1SFL427082R1412	1.500
75	225	100	200	24...60	20...60	1 2	AFS146-30-12B-11	1SFL467082R1112	1.500
				48...130	48...130	1 2	AFS146-30-12B-12	1SFL467082R1212	1.500
				100...250	100...250	1 2	AFS146-30-12B-13	1SFL467082R1312	1.500
				250...500	250...500	1 2	AFS146-30-12B-14	1SFL467082R1412	1.500

(1) For other auxiliary contacts arrangements, please contact your ABB local sales organization.



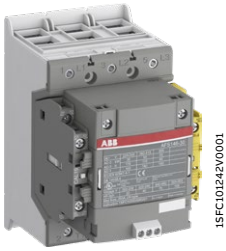
AFS116, AFS146-30-12

AFS116, AFS146-30-12B

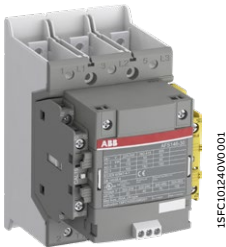
Main dimensions mm, inches

AFS116 ... AFS146 3-pole contactors for safety applications with built-in PLC interface - 55 to 75 kW

AC / DC operated with 1 N.O. + 2 N.C. auxiliary contacts



AFS146-30-12



AFS146-30-12B

AFS116 ... AFS146 contactors are designed for machine safety applications. They are delivered with fixed 1 left (1 N.O + 1 N.C.) and 1 right (1 N.C.) side mounted auxiliary contact blocks making them ideal for monitoring and controlling circuits.

Mechanically linked contacts make your system safer.

- control circuit: AC or DC operated with electronic coil interface accepting a wide control voltage range (e.g. 100...250 V AC and DC), only 2 coils to cover control voltages between 100...500 V 50/60 Hz and 100...500 V DC
 - can manage large control voltage variations
 - reduced panel energy consumption
- mirror and mechanically linked contacts, with front marked symbol acc. to IEC60947-5-1, always guaranteeing the right contactor status
- side-mounted auxiliary contact blocks:
 - permanently fixed
 - yellow housing for easy identification
 - minimum switching capacity 12 V / 3 mA, with a failure rate 10^{-7} acc. to IEC 60947-5-4
- built-in surge suppression

IEC		UL / CSA		Rated control circuit voltage Uc min. ... Uc max.	Auxiliary contacts fitted	Type	Order code	Weight Pkg (1 pce) kg
Rated operational power	current $\theta \leq 40^\circ\text{C}$	3-phase motor rating	General use rating					
400 V		480 V	600 V AC	V 50/60 Hz V DC				
AC-3	AC-1							
kW	A	hp	A					

For connection with built-in cable clamps

55	160	75	160	100...250	100...250	1 2	AFS116-30-12-33	1SFL427081R3312	1.750
				250...500	250...500	1 2	AFS116-30-12-34	1SFL427081R3412	1.750
75	225	100	200	100...250	100...250	1 2	AFS146-30-12-33	1SFL467081R3312	1.750
				250...500	250...500	1 2	AFS146-30-12-34	1SFL467081R3412	1.750

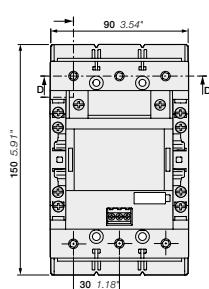
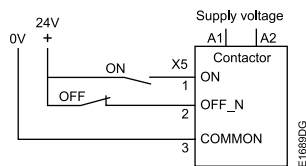
With bar connections

55	160	75	160	100...250	100...250	1 2	AFS116-30-12B-33	1SFL427082R3312	1.500
				250...500	250...500	1 2	AFS116-30-12B-34	1SFL427082R3412	1.500
75	225	100	200	100...250	100...250	1 2	AFS146-30-12B-33	1SFL467082R3312	1.500
				250...500	250...500	1 2	AFS146-30-12B-34	1SFL467082R3412	1.500

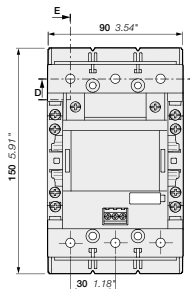
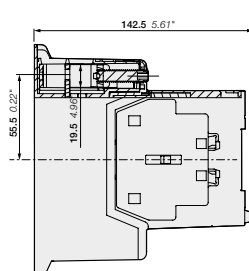
(1) For other auxiliary contacts arrangements, please contact your ABB local sales organization.

AFS116 ... AFS146 are equipped with low voltage inputs for control, for example by a PLC.

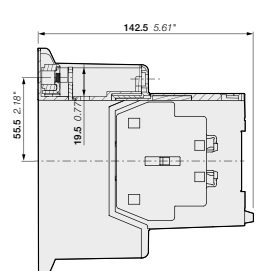
Control inputs



AFS116, AFS146-30-12



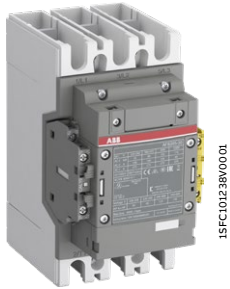
AFS116, AFS146-30-12B



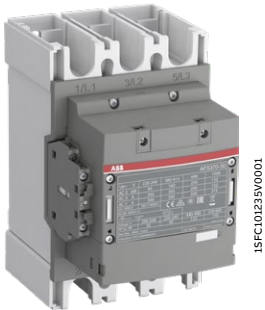
Main dimensions mm, inches

AFS190 ... AFS370 3-pole contactors for safety applications 90 to 200 kW

AC / DC operated with 1 N.O. + 2 N.C. auxiliary contacts



AFS205-30-12



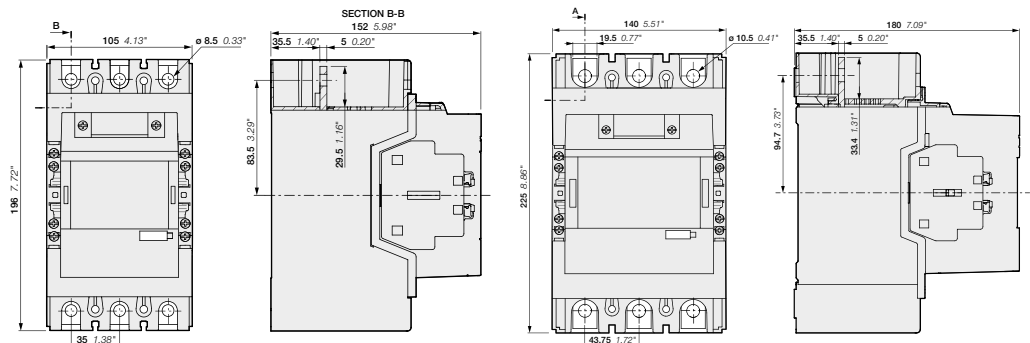
AFS370-30-12

AFS190 ... AFS370 contactors are designed for machine safety applications. They are delivered with fixed 1 left (1 N.O + 1 N.C.) and 1 right (1 N.C.) side mounted auxiliary contact blocks making them ideal for monitoring and controlling circuits.

Mechanically linked contacts make your system safer.

- control circuit: AC or DC operated with electronic coil interface accepting a wide control voltage range (e.g. 100...250 V AC and DC), only 4 coils to cover control voltages between 24...500 V 50/60 Hz and 20...500 V DC
 - can manage large control voltage variations
 - reduced panel energy consumption
- mirror and mechanically linked contacts, with front marked symbol acc. to IEC60947-5-1, always guaranteeing the right contactor status
- side-mounted auxiliary contact blocks:
 - permanently fixed
 - yellow housing for easy identification
 - minimum switching capacity 12 V / 3 mA, with a failure rate 10⁻⁷ acc. to IEC 60947-5-4
- built-in surge suppression

IEC		UL / CSA		Rated control circuit voltage		Auxiliary contacts fitted	Type	Order code	Weight
Rated operational power	current $\theta \leq 40^\circ\text{C}$	3-phase motor rating	General use rating	Uc min. ... Uc max.					
400 V AC-3 kW	AC-1 A	hp	A	V 50/60 Hz	V DC			kg	
90	275	125	250	24...60	20...60	1 2	AFS190-30-12-11	1SFL487082R1112	3.000
				48...130	48...130	1 2	AFS190-30-12-12	1SFL487082R1212	3.000
				100...250	100...250	1 2	AFS190-30-12-13	1SFL487082R1312	3.000
				250...500	250...500	1 2	AFS190-30-12-14	1SFL487082R1412	3.000
110	350	150	300	24...60	20...60	1 2	AFS205-30-12-11	1SFL527082R1112	3.000
				48...130	48...130	1 2	AFS205-30-12-12	1SFL527082R1212	3.000
				100...250	100...250	1 2	AFS205-30-12-13	1SFL527082R1312	3.000
				250...500	250...500	1 2	AFS205-30-12-14	1SFL527082R1412	3.000
132	400	200	350	24...60	20...60	1 2	AFS265-30-12-11	1SFL547082R1112	4.675
				48...130	48...130	1 2	AFS265-30-12-12	1SFL547082R1212	4.675
				100...250	100...250	1 2	AFS265-30-12-13	1SFL547082R1312	4.675
				250...500	250...500	1 2	AFS265-30-12-14	1SFL547082R1412	4.675
160	500	250	400	24...60	20...60	1 2	AFS305-30-12-11	1SFL587082R1112	4.675
				48...130	48...130	1 2	AFS305-30-12-12	1SFL587082R1212	4.675
				100...250	100...250	1 2	AFS305-30-12-13	1SFL587082R1312	4.675
				250...500	250...500	1 2	AFS305-30-12-14	1SFL587082R1412	4.675
200	600	300	520	24...60	20...60	1 2	AFS370-30-12-11	1SFL607082R1112	4.675
				48...130	48...130	1 2	AFS370-30-12-12	1SFL607082R1212	4.675
				100...250	100...250	1 2	AFS370-30-12-13	1SFL607082R1312	4.675
				250...500	250...500	1 2	AFS370-30-12-14	1SFL607082R1412	4.675



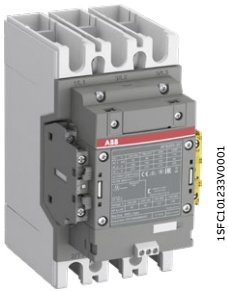
AFS190, AFS205

AFS265, AFS305, AFS370

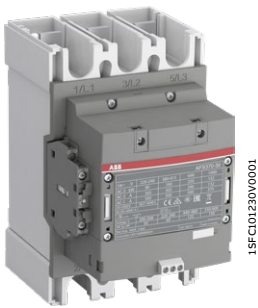
Main dimensions mm, inches

AFS190 ... AFS370 3-pole contactors for safety applications with built-in PLC interface - 90 to 200 kW

AC / DC operated with 1 N.O. + 2 N.C. auxiliary contacts



AFS205-30-12



AFS370-30-12

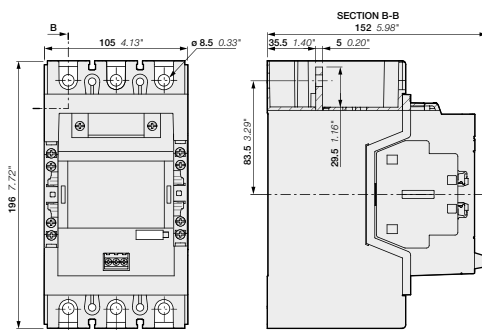
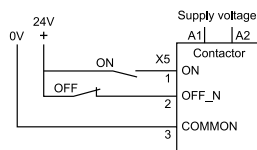
AFS190 ... AFS370 contactors are designed for machine safety applications. They are delivered with fixed 1 left (1 N.O + 1 N.C.) and 1 right (1 N.C.) side mounted auxiliary contact blocks making them ideal for monitoring and controlling circuits. Mechanically linked contacts make your system safer.

- control circuit: AC or DC operated with electronic coil interface accepting a wide control voltage range (e.g. 100...250 V AC and DC), only 2 coils to cover control voltages between 100...500 V 50/60 Hz and 100...500 V DC
 - can manage large control voltage variations
 - reduced panel energy consumption
- mirror and mechanically linked contacts, with front marked symbol acc. to IEC60947-5-1, always guaranteeing the right contactor status
- side-mounted auxiliary contact blocks:
 - permanently fixed
 - yellow housing for easy identification
 - minimum switching capacity 12 V / 3 mA, with a failure rate 10^{-7} acc. to IEC 60947-5-4
- built-in surge suppression

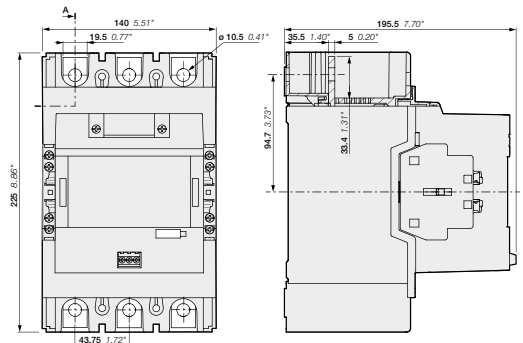
IEC		UL / CSA		Rated control circuit voltage		Auxiliary contacts fitted	Type (1)	Order code	Weight
Rated operational power	current $\theta \leq 40^\circ\text{C}$	3-phase motor rating	General use rating	Uc min. ... Uc max.					
400 V AC-3	AC-1	480 V	600 V AC	V 50/60 Hz	V DC				Pkg (1 pce) kg
kW	A	hp	A						
90	275	125	250	100...250	100...250	1 2	AFS190-30-12-33	1SFL487082R3312	3.000
				250...500	250...500	1 2	AFS190-30-12-34	1SFL487082R3412	3.000
110	350	150	300	100...250	100...250	1 2	AFS205-30-12-33	1SFL527082R3312	3.000
				250...500	250...500	1 2	AFS205-30-12-34	1SFL527082R3412	3.000
132	400	200	350	100...250	100...250	1 2	AFS265-30-12-33	1SFL547082R3312	4.675
				250...500	250...500	1 2	AFS265-30-12-34	1SFL547082R3412	4.675
160	500	250	400	100...250	100...250	1 2	AFS305-30-12-33	1SFL587082R3312	4.675
				250...500	250...500	1 2	AFS305-30-12-34	1SFL587082R3412	4.675
200	600	300	520	100...250	100...250	1 2	AFS370-30-12-33	1SFL607082R3312	4.675
				250...500	250...500	1 2	AFS370-30-12-34	1SFL607082R3412	4.675

AFS190 ... AFS370 are equipped with low voltage inputs for control, for example by a PLC.

Control inputs



AFS190, AFS205

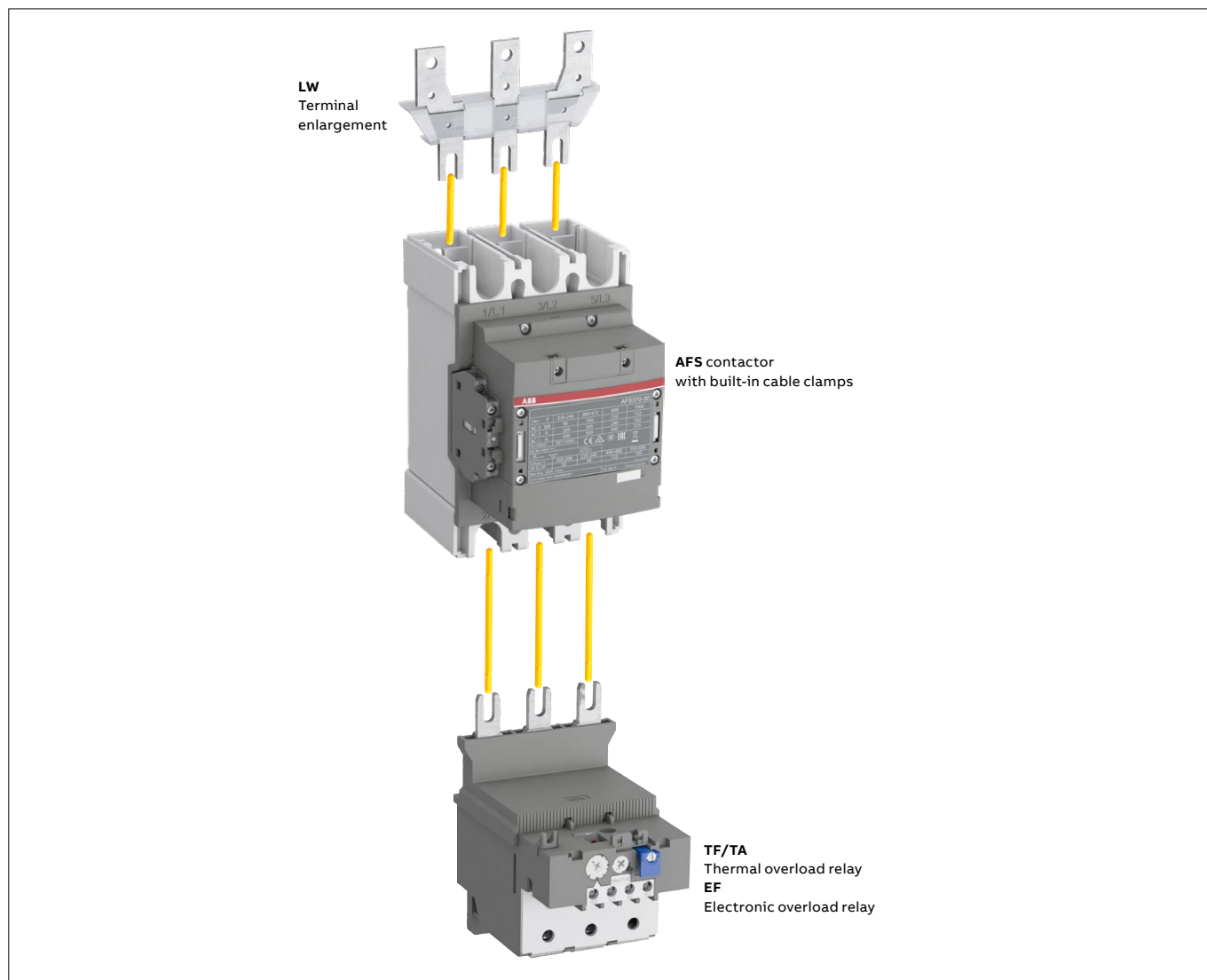


AFS265, AFS305, AFS370

Main dimensions mm, inches

AFS116 ... AFS370 3-pole contactors for safety applications with 1 N.O. + 2 N.C. auxiliary contacts

Contactors and main accessories



Main accessory fitting details - for ordering details, technical data and other accessories: see section accessories

Overload relays fitting details (1)

Contactor types	Thermal overload relays	Electronic overload relays
AFS116	TF140DU (66...142 A)	EF146 (54...150 A)
AFS146	-	EF146 (54...150 A)
AFS190, AFS205	TA200DU (66...200 A)	EF205 (63...210 A)
AFS265 ... AFS370	-	EF370 (115...380 A)

The addition of a thermal or electronic overload relay on the contactor does not prevent fitting of many other accessories as shown in "Main accessory fitting details" table.

(1) Direct mounting - No kit required.

AFS116 ... AFS370 3-pole contactors for safety applications with 1 N.O. + 2 N.C. auxiliary contacts

Main accessories



For contactors	Type	Order code	Pkg qty	Weight (1 pce)
				kg

Terminal shrouds

AFS116 ... AFS146, with compression lugs	LT140-30L	1SFN124203R1000	2	0.070
AFS190, AFS205, with cable clamps	LT205-30C	1SFN124801R1000	2	0.050
AFS190, AFS205, with compression lugs	LT205-30L	1SFN124803R1000	2	0.220
AFS190, AFS205, with shorting bar or between contactor and TOL/EOL in DOL-starters	LT205-30Y	1SFN124804R1000	1	0.050
AFS265 ... AFS370, with cable clamps	LT370-30C	1SFN125401R1000	2	0.035
AFS265 ... AFS370, with compression lugs	LT370-30L	1SFN125403R1000	2	0.280
AFS265 ... AFS370, with shorting bar or between contactor and TOL/EOL in DOL-starters	LT370-30Y	1SFN125404R1000	1	0.075
AFS265 ... AFS370, for use with extending cable clamps, ATK300/2 and OZXB4	LT370-30D	1SFN125406R1000	1	0.150

For contactors	Dimensions		Type	Order code	Pkg qty	Weight (1 pce)
	hole Ø mm	bar mm				
						kg

Terminal enlargements

AFS116...AFS146	6.5	13 x 3	LW140	1SFN074207R1000	1	0.115
AFS190...AFS205	10.5	17.5 x 5	LW205	1SFN074807R1000	1	0.260
AFS265...AFS370	10.5	20 x 5	LW370	1SFN075407R1000	1	0.340

Terminal extension

AFS116...AFS146	6.5	13 x 3	LX140	1SFN074210R1000	1	0.072
AFS190...AFS250	8.5	17.5 x 5	LX205	1SFN074810R1000	1	0.180
AFS265...AFS370	10.5	20 x 5	LX370	1SFN075410R1000	1	0.234

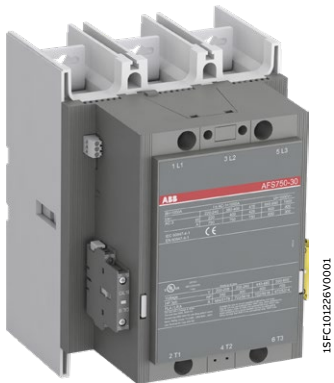
(1) For more information, refer to "Accessories" section.

AFS400 ... AFS750 3-pole contactors for safety applications 200 to 400 kW

AC / DC operated with 1 N.O. + 2 N.C. auxiliary contacts



AFS460-30-12



AFS750-30-12

AFS400 ... AFS750 contactors are designed for machine safety applications. They are delivered with fixed 1 left (1 N.O + 1 N.C.) and 1 right (1 N.C.) side mounted auxiliary contact blocks making them ideal for monitoring and controlling circuits.

Mechanically linked contacts make your system safer.

- control circuit: AC or DC operated with electronic coil interface accepting a wide control voltage range (e.g. 100...250 V AC and DC), only 4 coils to cover control voltages between 24...500 V 50/60 Hz and 20...500 V DC
 - can manage large control voltage variations
 - reduced panel energy consumption
- mirror and mechanically linked contacts, with front marked symbol acc. to IEC60947-5-1, always guaranteeing the right contactor status
- side-mounted auxiliary contact blocks:
 - permanently fixed
 - yellow housing for easy identification
 - minimum switching capacity 12 V / 3 mA, with a failure rate 10^{-7} acc. to IEC 60947-5-4
- built-in surge suppression

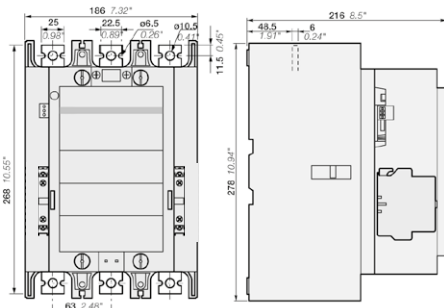
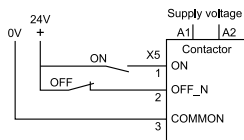
IEC Rated operational power 400 V AC-3	UL/CSA 3-phase motor rating 690 V AC-1		General use rating 600 V AC	Rated control circuit voltage U _c		Auxiliary contacts fitted	Type	Order code	Weight Pkg (1 pce) kg
	kW	A		hp	A				
200	600	350	550	-	24...60	1 2	AFS400-30-12-68	1SFL577081R6812 (1)	12.000
				48...130	48...130	1 2	AFS400-30-12-69	1SFL577081R6912	12.000
				100...250	100...250	1 2	AFS400-30-12-70	1SFL577081R7012	12.000
				250...500	250...500	1 2	AFS400-30-12-71	1SFL577081R7112	12.000
250	700	400	650	-	24...60	1 2	AFS460-30-12-68	1SFL597081R6812 (1)	12.000
				48...130	48...130	1 2	AFS460-30-12-69	1SFL597081R6912	12.000
				100...250	100...250	1 2	AFS460-30-12-70	1SFL597081R7012	12.000
				250...500	250...500	1 2	AFS460-30-12-71	1SFL597081R7112	12.000
315	800	500	750	-	24...60	1 2	AFS580-30-12-68	1SFL617081R6812 (1)	15.000
				48...130	48...130	1 2	AFS580-30-12-69	1SFL617081R6912	15.000
				100...250	100...250	1 2	AFS580-30-12-70	1SFL617081R7012	15.000
				250...500	250...500	1 2	AFS580-30-12-71	1SFL617081R7112	15.000
400	1050	600	900	-	24...60	1 2	AFS750-30-12-68	1SFL637081R6812 (1)	15.000
				48...130	48...130	1 2	AFS750-30-12-69	1SFL637081R6912	15.000
				100...250	100...250	1 2	AFS750-30-12-70	1SFL637081R7012	15.000
				250...500	250...500	1 2	AFS750-30-12-71	1SFL637081R7112	15.000

(1) The connection polarities indicated close to the coil terminals must be respected: A1 for the positive pole and A2 for the negative pole.

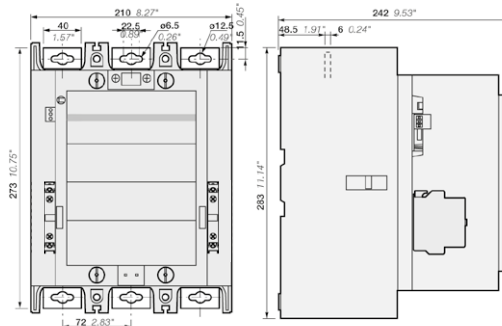
(2) Up to 850 V DC for AFS580, AFS750.

AFS400...AFS750 are equipped with low voltage inputs for control, for example by a PLC.

Control inputs



AFS400, AFS460

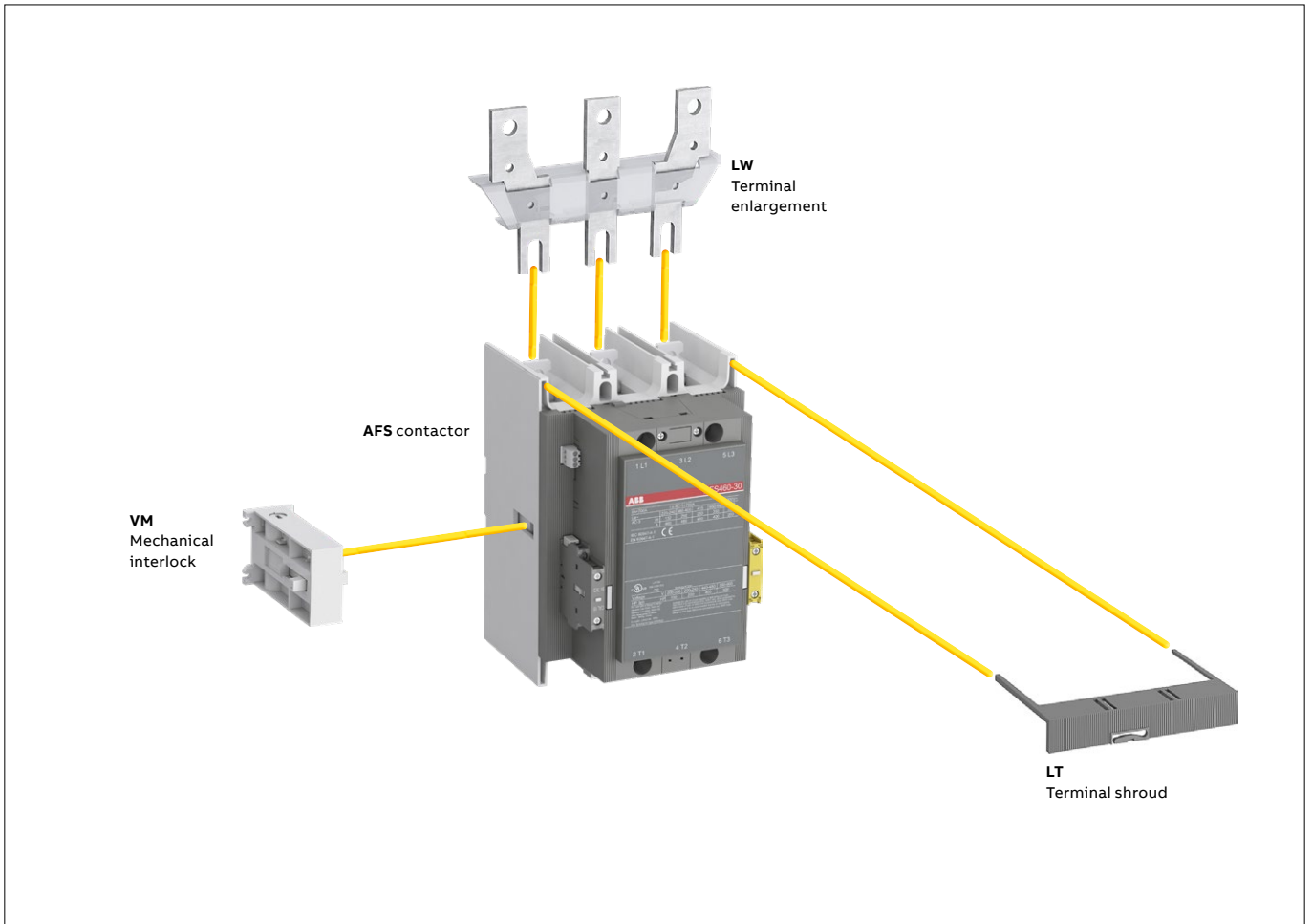


AFS580, AFS750

Main dimensions mm, inches

AFS400 ... AFS750 3-pole contactors for safety applications with 1 N.O. + 2 N.C. auxiliary contacts

Contactors and main accessories



Main accessory fitting details - for ordering details, technical data and other accessories: see section accessories

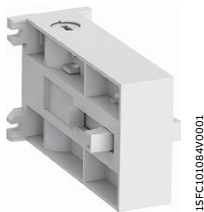
Overload relays fitting details

Contactor types	Thermal overload relays	Electronic overload relays
AFS400, AFS460	-	EF460 (150...500 A) (3)
AFS580, AFS750	-	EF750 (250...800 A) (3)

The addition of a thermal or electronic overload relay on the contactor does not prevent fitting of many other accessories as shown in "Main accessory fitting details" table.
 (3) Mounting kit required (see "Motor protection").

AFS400 ... AFS750 3-pole contactors for safety applications with 1 N.O. + 2 N.C. auxiliary contacts

Main accessories



VM750H

1SFC10084V0001



LT460-AC

1SFC10089V0001

For contactors	Type	Order code	Pkg qty	Weight (1 pce) kg
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Mechanical interlock unit

AFS400 ... AFS750	VM750H	1SFN035700R1000	1	0.200
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Terminal shrouds

AFS400, AFS460 with connectors	LT460-AC	1SFN125701R1000	2	0.100
AFS400, AFS460 with lugs	LT460-AL	1SFN125703R1000	2	0.800
AFS580 ... AFS750 with connectors	LT750-AC	1SFN126101R1000	2	0.120
AFS580 ... AFS750 with lugs	LT750-AL	1SFN126103R1000	2	0.825

For contactors	Dimensions		Type	Order code	Pkg qty	Weight (1 pce) kg
	hole Ø mm	bar mm				

Terminal enlargements

AFS400, AFS460	10.5	25 x 5	LW460	1SFN075707R1000	1	0.730
AFS580, AFS750	13	40 x 6	LW750	1SFN076107R1000	1	1.230

Terminal extension

AFS400, AFS460	10.5	25 x 5	LX460	1SFN075710R1000	1	0.500
AFS580, AFS750	13	40 x 6	LX750	1SFN076110R1000	1	0.850

AFS09 ... AFS96 3-pole contactors for safety applications

Technical data

Main pole - Utilization characteristics according to IEC

Contactor types	AC / DC operated	AFS09	AFS12	AFS16	AFS26	AFS30	AFS38	AFS40	AFS52	AFS65	AFS80	AFS96
Standards		IEC 60947-1 / 60947-4-1 and EN 60947-1 / 60947-4-1										
Rated operational voltage Ue max.		690 V										1000 V
Rated frequency (without derating)		50 / 60 Hz										
Conventional free-air thermal current Ith												
acc. to IEC 60947-4-1, open contactors, $\theta \leq 40^\circ\text{C}$		35 A	35 A	35 A	50 A	50 A	50 A	105 A	105 A	105 A	130 A	130 A
With conductor cross-sectional area		6 mm ²	6 mm ²	6 mm ²	10 mm ²	10 mm ²	10 mm ²	35 mm ²	35 mm ²	35 mm ²	50 mm ²	50 mm ²
AC-1 Utilization category												
For air temperature close to contactor												
le / Rated operational current AC-1	$\theta \leq 40^\circ\text{C}$	25 A	28 A	30 A	45 A	50 A	50 A	70 A	100 A	105 A	125 A	130 A
Ue max. $\leq 690\text{ V}, 50/60\text{ Hz}$	$\theta \leq 60^\circ\text{C}$	25 A	28 A	30 A	40 A	42 A	42 A	60 A	80 A	90 A	100 A	105 A
	$\theta \leq 70^\circ\text{C}$	22 A	24 A	26 A	32 A	37 A	37 A	50 A	70 A	80 A	85 A	90 A
With conductor cross-sectional area		4 mm ²	6 mm ²	6 mm ²	10 mm ²	10 mm ²	10 mm ²	25 mm ²	35 mm ²	35 mm ²	50 mm ²	50 mm ²
AC-3 Utilization category												
For air temperature close to contactor $\theta \leq 60^\circ\text{C}$												
le / Max. rated operational current AC-3 (1)												
	220-230-240 V	9 A	12 A	18 A	26 A	33 A	40 A	40 A	53 A	65 A	80 A	96 A
	380-400 V	9 A	12 A	18 A	26 A	32 A	38 A	40 A	53 A	65 A	80 A	96 A
	415 V	9 A	12 A	18 A	26 A	32 A	38 A	40 A	53 A	65 A	80 A	96 A
	440 V	9 A	12 A	18 A	26 A	32 A	38 A	40 A	53 A	65 A	80 A	96 A
	500 V	9.5 A	12.5 A	15 A	23 A	28 A	33 A	35 A	45 A	55 A	65 A	80 A
	690 V	7 A	9 A	10.5 A	17 A	21 A	24 A	25 A	35 A	39 A	49 A	57 A
	1000 V										25 A	30 A
Rated operational power AC-3 (1)												
	220-230-240 V	2.2 kW	3 kW	4 kW	6.5 kW	9 kW	11 kW	11 kW	15 kW	18.5 kW	22 kW	25 kW
	380-400 V	4 kW	5.5 kW	7.5 kW	11 kW	15 kW	18.5 kW	18.5 kW	22 kW	30 kW	37 kW	45 kW
	415 V	4 kW	5.5 kW	9 kW	11 kW	15 kW	18.5 kW	22 kW	30 kW	37 kW	45 kW	55 kW
	440 V	4 kW	5.5 kW	9 kW	15 kW	18.5 kW	22 kW	22 kW	30 kW	37 kW	45 kW	55 kW
	500 V	5.5 kW	7.5 kW	9 kW	15 kW	18.5 kW	22 kW	22 kW	30 kW	37 kW	45 kW	55 kW
	690 V	5.5 kW	7.5 kW	9 kW	15 kW	18.5 kW	22 kW	22 kW	30 kW	37 kW	45 kW	55 kW
	1000 V										35 kW	40 kW
Rated making capacity AC-3		10 x Ie AC-3 acc. to IEC 60947-4-1										
Rated breaking capacity AC-3		8 x Ie AC-3 acc. to IEC 60947-4-1										
AC-8a Utilization category												
(without thermal overload relay												
Ue 400 V 50/60 Hz - $\theta \leq 40^\circ\text{C}$)												
le / Rated operational current AC-8a		12 A	16 A	22 A	30 A	40 A	50 A	53 A	70 A	85 A	105 A	120 A
Rated operational power AC-8a		5.5 kW	7.5 kW	11 kW	15 kW	20 kW	25 kW	25 kW	37 kW	45 kW	55 kW	65 kW
Short-circuit protection device for contactors												
without thermal overload relay												
Motor protection excluded (2)												
Ue $\leq 500\text{ V AC}$ - gG type fuse		25 A	32 A	32 A	50 A	63 A	63 A	100 A	125 A	160 A	160 A	200 A
Rated short-time withstand current Icw	1 s	300 A	300 A	300 A	700 A	700 A	700 A	1000 A	1000 A	1000 A	1200 A	1200 A
at 40 °C ambient temperature,	10 s	150 A	150 A	150 A	350 A	350 A	350 A	600 A	600 A	600 A	780 A	780 A
in free air from a cold state	30 s	80 A	80 A	80 A	225 A	225 A	225 A	350 A	350 A	350 A	450 A	450 A
	1 min	60 A	60 A	60 A	150 A	150 A	150 A	250 A	250 A	250 A	300 A	300 A
	15 min	35 A	35 A	35 A	50 A	50 A	50 A	110 A	110 A	110 A	140 A	140 A
Maximum breaking capacity												
cos $\phi = 0.45$												
	at 440 V	250 A	250 A	250 A	500 A	500 A	500 A	950 A	950 A	950 A	1150 A	1150 A
	at 690 V	106 A	106 A	106 A	200 A	200 A	200 A	600 A	600 A	600 A	750 A	750 A
Power dissipation per pole	Ie / AC-1	0.8 W	1 W	1.2 W	1.8 W	2.4 W	2.4 W	3 W	6.3 W	7 W	7.6 W	8.2 W
	Ie / AC-3	0.1 W	0.2 W	0.35 W	0.6 W	0.9 W	1.3 W	1 W	1.7 W	2.7 W	3 W	4.5 W
Max. electrical switching frequency	AC-1	600 cycles/h										
	AC-3	1200 cycles/h										
	AC-2, AC-4	300 cycles/h					150 cycles/h					
B10d - Calculated for 50% of the rated current value Ie		1.3 million operating cycles										
at AC-3 / 400 V												



3-phase motors



1500 r.p.m. 50 Hz
1800 r.p.m. 60 Hz
3-phase motors

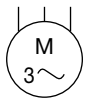
(1) For the corresponding kW/A or hp/A values of 1500 r.p.m, 50 Hz or 1800 r.p.m, 60 Hz, 3-phase motors, see "Motor rated operational powers and currents".
(2) For the protection of motor starters against short circuits, see "Coordination with short-circuit protection devices".

AFS116 ... AFS370 3-pole contactors for safety applications

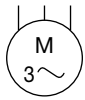
Technical data

Main pole - Utilization characteristics according to IEC

Contactor types	AC / DC operated	AFS116	AFS146	AFS190	AFS205	AFS265	AFS305	AFS370
Standards		IEC 60947-1 / 60947-4-1 and EN 60947-1 / 60947-4-1						
Rated operational voltage U _e max.		690 V	1000 V	1000 V	1000 V	1000 V	1000 V	1000 V
Rated frequency (without derating)		50 / 60 Hz						
Conventional free-air thermal current I _{th} acc. to IEC 60947-4-1, open contactors, $\theta \leq 40^\circ\text{C}$		160 A	225 A	275 A	350 A	400 A	500 A	600 A
With conductor cross-sectional area		70 mm ²	95 mm ²	150 mm ²	240 mm ² (3)	240 mm ²	300 mm ² (4)	2 x 185 mm ² (4)
AC-1 Utilization category								
For air temperature close to contactor								
le / Rated operational current AC-1	$\theta \leq 40^\circ\text{C}$	160 A	225 A	275 A	350 A	400 A	500 A	600 A
U _e max. $\leq 690\text{ V}, 50/60\text{ Hz}$	$\theta \leq 60^\circ\text{C}$	145 A	200 A	250 A	300 A	350 A	400 A	500 A
	$\theta \leq 70^\circ\text{C}$	130 A	175 A	200 A	240 A	290 A	325 A	400 A
le / Rated operational current AC-1	$\theta \leq 40^\circ\text{C}$	-	225 A	250 A	275 A	350 A	375 A	400 A
U _e max. $\leq 1000\text{ V}, 50/60\text{ Hz}$	$\theta \leq 60^\circ\text{C}$	-	200 A	225 A	250 A	300 A	325 A	350 A
	$\theta \leq 70^\circ\text{C}$	-	175 A	185 A	200 A	240 A	260 A	290 A
With conductor cross-sectional area		70 mm ²	95 mm ²	150 mm ²	240 mm ² (3)	240 mm ²	300 mm ² (4)	2 x 185 mm ² (4)
AC-3 Utilization category								
For air temperature close to contactor $\theta \leq 60^\circ\text{C}$								
le / Max. rated operational current AC-3 (1)								
	220-230-240 V	116 A	146 A	190 A	205 A	265 A	305 A	370 A
	380-400 V	116 A	146 A	190 A	205 A	265 A	305 A	370 A
	415 V	116 A	146 A	190 A	205 A	265 A	305 A	370 A
	440 V	116 A	146 A	190 A	205 A	265 A	305 A	370 A
	500 V	110 A	130 A	135 A	165 A	250 A	290 A	315 A
	690 V	65 A	93 A	135 A	165 A	250 A	290 A	315 A
	1000 V	-	60 A	85 A	100 A	100 A	100 A	100 A
Rated operational power AC-3 (1)								
	220-230-240 V	30 kW	45 kW	55 kW	55 kW	75 kW	90 kW	110 kW
	380-400 V	55 kW	75 kW	90 kW	110 kW	132 kW	160 kW	200 kW
	415 V	55 kW	75 kW	90 kW	110 kW	132 kW	160 kW	200 kW
	440 V	75 kW	90 kW	110 kW	132 kW	160 kW	160 kW	200 kW
	500 V	75 kW	90 kW	90 kW	110 kW	200 kW	200 kW	250 kW
	690 V	55 kW	90 kW	132 kW	160 kW	200 kW	250 kW	315 kW
	1000 V	-	75 kW	110 kW	132 kW	132 kW	132 kW	132 kW
Rated making capacity AC-3		10 x I _e AC-3 acc. to IEC 60947-4-1						
Rated breaking capacity AC-3		8 x I _e AC-3 acc. to IEC 60947-4-1						
Short-circuit protection device for contactors without thermal overload relay Motor protection excluded (2)								
U _e $\leq 500\text{ V AC - gG type fuse}$		250 A	315 A	355 A	400 A	500 A	500 A	630 A
Rated short-time withstand current I _{cw} at 40 °C ambient temperature, in free air from a cold state	1 s	1300 A	1460 A	1900 A	2050 A	2650 A	3050 A	3700 A
	10 s	928 A	1168 A	1520 A	1640 A	2120 A	2440 A	2960 A
	30 s	536 A	674 A	878 A	947 A	1224 A	1409 A	1709 A
	1 min	379 A	477 A	621 A	670 A	865 A	996 A	1208 A
	15 min	160 A	225 A	275 A	350 A	400 A	500 A	600 A
Maximum breaking capacity cos $\phi = 0.45$ (cos $\phi = 0.35$ for I _e > 100 A)	at 440 V	2000 A	3000 A	3300 A	3500 A	3800 A	4600 A	5000 A
	at 690 V	1000 A	1500 A	2200 A	2500 A	3300 A	3800 A	4000 A
Power dissipation per pole	I _e / AC-1	12 W	23 W	15 W	25 W	32 W	50 W	72 W
	I _e / AC-3	6 W	10 W	7 W	8 W	14 W	19 W	27 W
Maximum electrical switching frequency	AC-1	300 cycles/h						
	AC-3	300 cycles/h						
	AC-2, AC-4	150 cycles/h						
B10d - Calculated for 50% of the rated current value I _e at AC-3 / 400 V		1.3 million operating cycles						



3-phase motors

1500 r.p.m. 50 Hz
1800 r.p.m. 60 Hz
3-phase motors

(1) For the corresponding kW/A or hp/A values of 1500 r.p.m. 50 Hz or 1800 r.p.m. 60 Hz, 3-phase motors, see "Motor rated operational powers and currents".

(2) For the protection of motor starters against short circuits, see "Coordination with short-circuit protection devices".

(3) For currents above 275 A use terminal enlargements or terminal extensions.

(4) For currents above 450 A use terminal enlargements or terminal extensions.

AFS400 ... AFS750 3-pole contactors for safety applications

Technical data

Main pole - Utilization characteristics according to IEC

Contactor types	AC / DC operated	AFS400	AFS460	AFS580	AFS750
Standards		IEC 60947-1 / 60947-4-1 and EN 60947-1 / 60947-4-1			
Rated operational voltage Ue max.		1000 V			
Rated frequency (without derating)		50/60 Hz			
Conventional free-air thermal current Ith acc. to IEC 60947-4-1, open contactors, $\theta \leq 40^\circ\text{C}$		600 A	700 A	800 A	1050 A
With conductor cross-sectional area (3)		2x185 mm ²	2x240 mm ²	2x240 mm ²	800 mm ² (4)
AC-1 Utilization category					
For air temperature close to contactor					
le / Rated operational current AC-1	$\theta \leq 40^\circ\text{C}$	600 A	700 A	800 A	1050 A
Ue max. $\leq 690\text{ V}, 50/60\text{ Hz}$	$\theta \leq 55^\circ\text{C}$	500 A	600 A	700 A	875 A
	$\theta \leq 70^\circ\text{C}$	400 A	480 A	580 A	720 A
le / Rated operational current AC-1	$\theta \leq 40^\circ\text{C}$	600 A	700 A	800 A	1000 A
Ue max. $\leq 1000\text{ V}, 50/60\text{ Hz}$	$\theta \leq 55^\circ\text{C}$	500 A	600 A	700 A	875 A
	$\theta \leq 70^\circ\text{C}$	400 A	480 A	580 A	720 A
With conductor cross-sectional area		2x185 mm ²	2x240 mm ²	2x240 mm ²	800 mm ² (4)
AC-3 Utilization category					
For air temperature close to contactor $\theta \leq 55^\circ\text{C}$					
le / Max. rated operational current AC-3 (1)					
	220-230-240 V	400 A	460 A	580 A	750 A
	380-400 V	400 A	460 A	580 A	750 A
	415 V	400 A	460 A	580 A	750 A
	440 V	400 A	460 A	580 A	750 A
	500 V	400 A	460 A	580 A	750 A
	690 V	350 A	400 A	500 A	650 A
	1000 V	155 A	200 A	250 A	300 A
Rated operational power AC-3 (1)					
	220-230-240 V	110 kW	132 kW	160 kW	220 kW
	380-400 V	200 kW	250 kW	315 kW	400 kW
	415 V	220 kW	250 kW	355 kW	425 kW
	440 V	220 kW	250 kW	355 kW	450 kW
	500 V	250 kW	315 kW	400 kW	520 kW
	690 V	315 kW	355 kW	500 kW	600 kW
	1000 V	220 kW	280 kW	355 kW	400 kW
Rated making capacity AC-3		10 x Ie AC-3 acc. to IEC 60947-4-1			
Rated breaking capacity AC-3		8 x Ie AC-3 acc. to IEC 60947-4-1			
Short-circuit protection device for contactors without thermal overload relay					
Motor protection excluded (2)					
Ue $\leq 500\text{ V AC - gG type fuse}$		630 A	800 A	1000 A	1000 A
Rated short-time withstand current Icw at 40 °C ambient temperature, in free air from a cold state	1 s	4600 A	4600 A	7000 A	7000 A
	10 s	4400 A	4400 A	6400 A	6400 A
	30 s	3100 A	3100 A	4500 A	4500 A
	1 min	2500 A	2500 A	3500 A	3500 A
	15 min	840 A	840 A	1300 A	1300 A
Maximum breaking capacity					
cos $\phi = 0.45$	at 440 V	4000 A	5000 A	6000 A	7500 A
(cos $\phi = 0.35$ for Ie > 100 A)	at 690 V	3500 A	4500 A	5000 A	7000 A
Power dissipation per pole	Ie / AC-1	30 W	42 W	32 W	50 W
	Ie / AC-3	16 W	21 W	17 W	28 W
Max. electrical switching frequency	AC-1	300 cycles/h		300 cycles/h	
	AC-3	300 cycles/h		300 cycles/h	
	AC-2, AC-4	60 cycles/h		60 cycles/h	
B10d - Calculated for 50% of the rated current value Ie at AC-3 / 400 V		0.68 million operating cycles			



3-phase motors



1500 r.p.m. 50 Hz
1800 r.p.m. 60 Hz
3-phase motors

(1) For the corresponding kW/A or hp/A values of 1500 r.p.m, 50 Hz or 1800 r.p.m, 60 Hz, 3-phase motors, see "Motor rated operational powers and currents".

(2) For the protection of motor starters against short circuits, see "Coordination with short-circuit protection devices".

(3) Conductors with preparation.

(4) Max. connection bar width 50 mm.

AFS09 ... AFS96 3-pole contactors for safety applications

Technical data

Main pole - Utilization characteristics according to UL / NEMA / CSA

Contactors types	AC / DC operated	AFS09	AFS12	AFS16	AFS26	AFS30	AFS38	AFS40	AFS52	AFS65	AFS80	AFS96	
Standards		UL 60947-4-1, CSA-C22.2 No. 60947-4-1											
Maximum operational voltage		600 V											
NEMA size		00	0	-	1	-	-	2	-	-	3	-	
NEMA continuous amp rating	Thermal current	9 A	18 A	-	27 A	-	-	45 A	-	-	90 A	-	
NEMA maximum horse power ratings 1-phase, 60 Hz	115 V AC	1/3 hp	1 hp	-	2 hp	-	-	3 hp	-	-	-	-	
	230 V AC	1 hp	2 hp	-	3 hp	-	-	7.5 hp	-	-	-	-	
NEMA maximum horse power ratings 3-phase, 60 Hz	200 V AC	1-1/2 hp	3 hp	-	7-1/2 hp	-	-	10 hp	-	-	25 hp	-	
	230 V AC	1-1/2 hp	3 hp	-	7-1/2 hp	-	-	15 hp	-	-	30 hp	-	
	460 V AC	2 hp	5 hp	-	10 hp	-	-	25 hp	-	-	50 hp	-	
	575 V AC	2 hp	5 hp	-	10 hp	-	-	25 hp	-	-	50 hp	-	
UL / CSA general use rating													
600 V AC		25 A	28 A	30 A	45 A	50 A	50 A	60 A	80 A	90 A	105 A	115 A	
With conductor cross-sectional area		AWG 10	AWG 10	AWG 10	AWG 8	AWG 8	AWG 8	AWG 6	AWG 4	AWG 3	AWG 2	AWG 2	
1 pole	80 V DC	25 A	28 A	30 A	45 A	50 A	50 A	60 A	80 A	90 A	105 A	115 A	
2 poles in serie	160 V DC	25 A	28 A	30 A	45 A	50 A	50 A	60 A	80 A	90 A	105 A	115 A	
3 poles in serie	240 V DC	25 A	28 A	30 A	45 A	50 A	50 A	60 A	80 A	90 A	105 A	115 A	
With conductor cross-sectional area		AWG 10	AWG 10	AWG 10	AWG 8	AWG 8	AWG 8	AWG 6	AWG 4	AWG 3	AWG 2	AWG 2	
UL / CSA maximum 1-phase motor rating													
Full load current	120 V AC	13.8 A	16 A	20 A	24 A	24 A	24 A	34 A	34 A	56 A	80 A	80 A	
	240 V AC	10 A	12 A	17 A	17 A	28 A	28 A	40 A	50 A	68 A	68 A	88 A	
Horse power rating	120 V AC	3/4 hp	1 hp	1-1/2 hp	2 hp	2 hp	2 hp	3 hp	3 hp	5 hp	7-1/2 hp	7-1/2 hp	
	240 V AC	1-1/2 hp	2 hp	3 hp	3 hp	5 hp	5 hp	7-1/2 hp	10 hp	15 hp	15 hp	20 hp	
UL / CSA maximum 3-phase motor rating													
Full load current (1)	200-208 V AC	7.8 A	11 A	17.5 A	25.3 A	32.2 A	32.2 A	32.2 A	48.3 A	62.1 A	78.2 A	92 A	
	220-240 V AC	6.8 A	9.6 A	15.2 A	22 A	28 A	28 A	42 A	54 A	68 A	80 A	80 A	
	440-480 V AC	7.6 A	11 A	14 A	21 A	27 A	34 A	40 A	52 A	65 A	77 A	77 A	
	550-600 V AC	9 A	11 A	17 A	22 A	27 A	32 A	41 A	52 A	62 A	77 A	77 A	
Horse power rating (1)	200-208 V AC	2 hp	3 hp	5 hp	7-1/2 hp	10 hp	10 hp	10 hp	15 hp	20 hp	25 hp	30 hp	
	220-240 V AC	2 hp	3 hp	5 hp	7-1/2 hp	10 hp	10 hp	15 hp	20 hp	25 hp	30 hp	30 hp	
	440-480 V AC	5 hp	7-1/2 hp	10 hp	15 hp	20 hp	25 hp	30 hp	40 hp	50 hp	60 hp	60 hp	
	550-600 V AC	7-1/2 hp	10 hp	15 hp	20 hp	25 hp	30 hp	40 hp	50 hp	60 hp	75 hp	75 hp	
UL / CSA - DC motor starting - 3 poles in series													
Full Load Amps	125 V DC	9.5 A	13.2 A	17 A	25 A	25 A	25 A	40 A	58 A	76 A	76 A	110 A	
	250 V DC	8.5 A	12.2 A	12.2 A	20 A	29 A	29 A	38 A	55 A	72 A	89 A	106 A	
Horse power rating	125 V DC	1 hp	1-1/2 hp	2 hp	3 hp	3 hp	3 hp	5 hp	7-1/2 hp	10 hp	10 hp	15 hp	
	250 V DC	2 hp	3 hp	3 hp	5 hp	7-1/2 hp	7-1/2 hp	10 hp	15 hp	20 hp	25 hp	30 hp	
Short-circuit protection device for contactors without thermal overload relay - Motor protection excluded													
High fault current		100 kA											
Fuse rating		30 A		60 A			100 A		150 A			200 A	
Fuse type, 600 V		J											
Maximum electrical switching frequency													
For general use		600 cycles/h											
For motor use		1200 cycles/h											

(1) For the corresponding kW/A or hp/A values of 1500 r.p.m, 50 Hz or 1800 r.p.m, 60 Hz, 3-phase motors, see "Motor rated operational powers and currents".

AFS116 ... AFS370 3-pole contactors for safety applications

Technical data

Main pole - Utilization characteristics according to UL / NEMA / CSA

Contactors types	AC / DC operated	AFS116	AFS146	AFS190	AFS205	AFS265	AFS305	AFS370
Standards		UL 60947-1 / 60947-4-1 and CSA C 22.2 N°60947-1 / 60947-4-1						
Maximum operational voltage		600 V	1000 V					
NEMA size		-	-	-	-	5	-	-
NEMA continuous amp rating	Thermal current	-	-	-	-	270 A	-	-
NEMA maximum horse power ratings	115 V AC	-	-	-	-	-	-	-
1-phase, 60 Hz	230 V AC	-	-	-	-	-	-	-
NEMA maximum horse power ratings	200 V AC	-	-	-	-	75 hp	-	-
3-phase, 60 Hz	230 V AC	-	-	-	-	100 hp	-	-
	460 V AC	-	-	-	-	200 hp	-	-
	575 V AC	-	-	-	-	200 hp	-	-
UL / CSA general use rating								
600 V AC		160 A	200 A	250 A	300 A	350 A	400 A	520 A
With conductor cross-sectional area		AWG 2/0	AWG 3/0	MCM 250	MCM 350 (2)	MCM 500	2//AWG 3/0	2//MCM 300
1000 V AC		-	200 A	250 A	275 A	300 A	350 A	400 A
With conductor cross-sectional area		AWG 2/0	AWG 3/0	MCM 250	MCM 350 (2)	MCM 500	2//AWG 3/0	2//MCM 300
1 pole	90 V DC	160 A	200 A	-	-	-	-	-
	100 V DC	-	-	250 A	350 A	-	-	-
	110 V DC	-	-	-	-	400 A	500 A	520 A
2 poles in serie	175 V DC	160 A	200 A	-	-	-	-	-
	200 V DC	-	-	250 A	350 A	-	-	-
	225 V DC	-	-	-	-	400 A	500 A	520 A
3 poles in serie	260 V DC	160 A	200 A	-	-	-	-	-
	300 V DC	-	-	250 A	350 A	-	-	-
	340 V DC	-	-	-	-	400 A	500 A	520 A
With conductor cross-sectional area		AWG 2/0	AWG 3/0	MCM 250	MCM 350 (2)	MCM 500	2//AWG 3/0	2//MCM 300
UL / CSA maximum 1-phase motor rating								
Full load current	120 V AC	-	-	-	-	-	-	-
	240 V AC	-	-	-	-	-	-	-
Horse power rating	120 V AC	-	-	-	-	-	-	-
	240 V AC	-	-	-	-	-	-	-
UL / CSA maximum 3-phase motor rating								
Full load current (1)	200-208 V AC	92 A	120 A	150 A	177 A	221 A	285 A	359 A
	220-240 V AC	104 A	130 A	154 A	192 A	248 A	312 A	360 A
	440-480 V AC	96 A	124 A	156 A	180 A	240 A	302 A	361 A
	550-600 V AC	99 A	125 A	144 A	192 A	242 A	289 A	336 A
Horse power rating (1)	200-208 V AC	30 hp	40 hp	50 hp	60 hp	75 hp	100 hp	125 hp
	220-240 V AC	40 hp	50 hp	60 hp	75 hp	100 hp	125 hp	150 hp
	440-480 V AC	75 hp	100 hp	125 hp	150 hp	200 hp	250 hp	300 hp
	550-600 V AC	100 hp	125 hp	150 hp	200 hp	250 hp	300 hp	350 hp
Short-circuit protection device for contactors without thermal overload relay - Motor protection excluded								
High fault current		100 kA						
Fuse rating		225 A	250 A	350 A	400 A	500 A	600 A	600 A
Fuse type, 600 V		J						
Maximum electrical switching frequency								
For general use		300 cycles/h						
For motor use		300 cycles/h						

(1) For the corresponding kW/A or hp/A values of 1500 r.p.m, 50 Hz or 1800 r.p.m, 60 Hz, 3-phase motors, see "Motor rated operational powers and currents".

(2) For conductor cross-sectional area above MCM 300 use terminal enlargements LW205.

AFS400 ... AFS750 3-pole contactors for safety applications

Technical data

Main pole - Utilization characteristics according to UL / NEMA / CSA

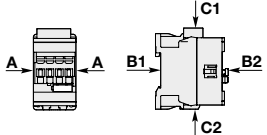
Contactors types	AC / DC operated	AFS400	AFS460	AFS580	AFS750
Standards		UL 60947-1 / 60947-4-1 and CSA C 22.2 N°60947-1 / 60947-4-1			
Maximum operational voltage		1000 V			
NEMA size		-	6	-	7
NEMA maximum horse power ratings					
1-phase, 60 Hz	115 V AC	-			
	230 V AC	-			
NEMA maximum horse power ratings					
3-phase, 60 Hz	200 V AC	-	150 hp	-	-
	230 V AC	-	200 hp	-	300 hp
	460 V AC	-	400 hp	-	600 hp
	575 V AC	-	400 hp	-	600 hp
UL / CSA general use rating					
1000 V AC		550 A	650 A	750 A	900 A
3 poles in serie	600 V DC	550 A	650 A	750 A	900 A
UL / CSA maximum 1-phase motor rating					
Full load current	120 V AC	-	-	-	-
	240 V AC	-	-	-	-
Horse power rating	120 V AC	-	-	-	-
	240 V AC	-	-	-	-
UL / CSA maximum 3-phase motor rating					
Full load current (1)	200-208 V AC	358.8 A	414 A	552 A	692.3 A
	220-240 V AC	360 A	480 A	604 A	722 A
	440-480 V AC	414 A	477 A	590 A	722 A
	550-600 V AC	382 A	472 A	578 A	672 A
Horse power rating (1)	200-208 V AC	125 hp	150 hp	200 hp	250 hp
	220-240 V AC	150 hp	200 hp	250 hp	300 hp
	440-480 V AC	350 hp	400 hp	500 hp	600 hp
	550-600 V AC	400 hp	500 hp	600 hp	700 hp
Short-circuit protection device for contactors without thermal overload relay - Motor protection excluded					
Fuse rating		1000 A		1200 A	
Fuse type, 600 V		L			
Maximum electrical switching frequency					
For general use		300 cycles/h			
For motor use		300 cycles/h			

(1) For the corresponding kW/A or hp/A values of 1500 r.p.m, 50 Hz or 1800 r.p.m, 60 Hz, 3-phase motors, see "Motor rated operational powers and currents".

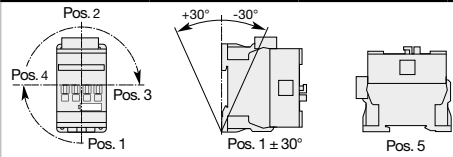
AFS09 ... AFS96 3-pole contactors for safety applications

Technical data

General technical data

Contactors types	AC / DC operated	AFS09	AFS12	AFS16	AFS26	AFS30	AFS38
Rated insulation voltage Ui		690 V					
acc. to IEC 60947-4-1		600 V					
acc. to UL / CSA		6 kV					
Rated impulse withstand voltage Uimp.		6 kV					
Electromagnetic compatibility		Devices complying with IEC 60947-1 / EN 60947-1 - Environments A and B					
Ambient air temperature close to contactor							
Operation	Fitted with thermal overload relay	-40 ... +60 °C					
	Without thermal overload relay	-40 ... +70 °C					
Storage		-60 ... +80 °C					
Climatic withstand		Category B according to IEC 60947-1 Annex Q					
Maximum operating altitude (without derating)		3000 m					
Mechanical durability							
Number of operating cycles		10 million operating cycles					
Maximum switching frequency		3600 cycles/h					
Shock withstand							
acc. to IEC 60068-2-27 and EN 60068-2-27							
Mounting position 1	Shock direction	1/2 sinusoidal shock for 11 ms: no change in contact position, closed or open position					
	A	30 g					
	B1	25 g closed position / 5 g open position					
	B2	15 g					
	C1	25 g					
	C2	25 g					
Vibration withstand		5 ... 300 Hz					
acc. to IEC 60068-2-6		4 g Closed position / 2 g Open position					

Mounting characteristics and conditions for use

Contactors types	AC / DC operated	AFS09	AFS12	AFS16	AFS26	AFS30	AFS38
Mounting positions							
Mounting distances		The contactors can be assembled side by side					
Fixing							
On rail according to IEC 60715, EN 60715		35 x 7.5 mm or 35 x 15 mm					
By screws (not supplied)		2 x M4 screws placed diagonally					

AFS09 ... AFS38 3-pole contactors for safety applications

Technical data

Magnet system characteristics for AFS09 ... AFS38 contactors - AC / DC operated

Contactor types	AC / DC operated	AFS09	AFS12	AFS16	AFS26	AFS30	AFS38
Coil operating limits acc. to IEC 60947-4-1	AC supply	At $\theta \leq 60^\circ\text{C}$ $0.85 \times U_c \text{ min} \dots 1.1 \times U_c \text{ max}$. At $\theta \leq 70^\circ\text{C}$ $0.85 \times U_c \text{ min} \dots U_c \text{ max}$.					
	DC supply	at $\theta \leq 60^\circ\text{C}$ $0.85 \times U_c \text{ min} \dots 1.1 \times U_c \text{ max}$ at $\theta \leq 70^\circ\text{C}$ $0.85 \times U_c \text{ min} \dots U_c \text{ max}$					
AC control voltage 50/60 Hz							
Rated control circuit voltage U_c		24 ... 250 V AC					
Coil consumption	Average pull-in value	50 VA					
	Average holding value	2.2 VA / 2 W					
DC control voltage							
Rated control circuit voltage U_c		20 ... 250 V DC					
Coil consumption	Average pull-in value	50 W					
	Average holding value	2 W					
PLC-output control		AFS...-30-22-11 not suitable for direct control by PLC-output.					
Drop-out voltage		$\leq 60\% U_c \text{ min}$.					
Operating time							
Between coil energization and:	N.O. contact closing	40 ... 95 ms					
	N.C. contact opening	38 ... 90 ms					
Between coil de-energization and:	N.O. contact opening	11 ... 95 ms (1)					
	N.C. contact closing	13 ... 98 ms					

(1) AFS09 ... AFS38 ≤ 35 ms for $20^\circ\text{C} \leq \theta \leq 70^\circ\text{C}$

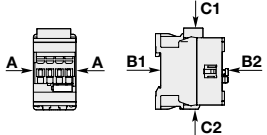
Magnet System Characteristics for AFS09Z ... AFS38Z contactors 24V DC operated - designed for PLC - coil 30

Contactor types	DC operated	AFS09Z	AFS12Z	AFS16Z	AFS26Z	AFS30Z	AFS38Z
Coil operating limits acc. to IEC 60947-4-1	DC supply	at $\theta \leq 60^\circ\text{C}$ $0.85 \dots 1.1 \times U_c$ at $\theta \leq 70^\circ\text{C}$ U_c					
DC control voltage							
Rated control circuit voltage U_c		24 V DC					
Coil consumption	Average pull-in value	6 W					
	Average holding value	1.7 W					
PLC-output control		≥ 250 mA 24 V DC for PLCs and safety PLCs using broken wire detection					
Drop-out voltage		$\leq 60\% U_c \text{ min}$.					
Operating time							
Between coil energization and:	N.O. contact closing	27 ... 53 ms					
	N.C. contact opening	20 ... 35 ms					
Between coil de-energization and:	N.O. contact opening	17 ... 29 ms					
	N.C. contact closing	22 ... 57 ms					

AFS40 ... AFS96 3-pole contactors for safety applications

Technical data

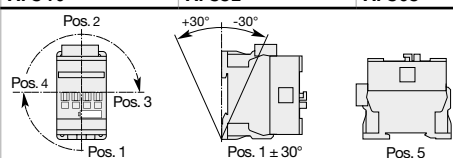
General technical data

Contactor types	AC / DC operated	AFS40	AFS52	AFS65	AFS80	AFS96
Rated insulation voltage Ui acc. to IEC 60947-4-1		690 V			1000 V	
acc. to UL / CSA		600 V				
Rated impulse withstand voltage Uimp.		6 kV			8 kV	
Electromagnetic compatibility		Devices complying with IEC 60947-1 / EN 60947-1 - Environments A and B				
Ambient air temperature close to contactor						
Operation	Fitted with thermal overload relay	-40...+70 °C				
	Without thermal overload relay	-40...+70 °C				
Storage		-60...+80 °C				
Climatic withstand		Category B according to IEC 60947-1 Annex Q				
Maximum operating altitude (without derating)		3000 m				
Mechanical durability						
Number of operating cycles		10 million operating cycles				
Maximum switching frequency		3600 cycles/h				
Shock withstand acc. to IEC 60068-2-27 and EN 60068-2-27						
Mounting position 1	Shock direction	1/2 sinusoidal shock for 11 ms: no change in contact position, closed or open position				
	A	25 g				
	B1	25 g closed position / 5 g open position				
	B2	15 g				
	C1	25 g				
	C2	25 g				
Vibration withstand acc. to IEC 60068-2-6		5 ... 300 Hz 3 g Closed position / 3 g Open position				

Magnet system characteristics for AFS40 ... AFS96 contactors - AC / DC operated

Contactor types	AC / DC operated	AFS40	AFS52	AFS65	AFS80	AFS96
Coil operating limits acc. to IEC 60947-4-1	AC supply	At $\theta \leq 70\text{ °C}$ $0.85 \times U_c \text{ min} \dots 1.1 \times U_c \text{ max}$.				
	DC supply	at $\theta \leq 70\text{ °C}$ $0.85 \times U_c \text{ min} \dots 1.1 \times U_c \text{ max}$				
AC control voltage 50/60 Hz						
Rated control circuit voltage Uc		24 ... 250 V AC				
Coil consumption	Average pull-in value	25 VA			40 VA	
	Average holding value	4 VA / 2 W				
DC control voltage						
Rated control circuit voltage Uc		20 ... 250 V DC				
Coil consumption	Average pull-in value	25 W			40 W	
	Average holding value	2 W				
PLC-output control		AFS...30-22-11 not suitable for direct control by PLC-output.				
Drop-out voltage		$\leq 60\% U_c \text{ min}$.				
Operating time						
Between coil energization and:	N.O. contact closing	42 ... 100 ms				
	N.C. contact opening	38 ... 95 ms				
Between coil de-energization and:	N.O. contact opening	17 ... 100 ms				
	N.C. contact closing	19 ... 105 ms				

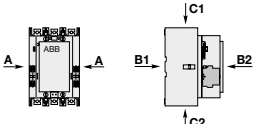
Mounting characteristics and conditions for use

Contactor types	AC / DC operated	AFS40	AFS52	AFS65	AFS80	AFS96
Mounting positions						
Mounting distances		The contactors can be assembled side by side				
Fixing						
On rail according to IEC 60715, EN 60715		35 x 7.5 mm or 35 x 15 mm			35 x 15 mm	
By screws (not supplied)		2 x M4 or 2 x M6 screws placed diagonally				

AFS116 ... AFS370 3-pole contactors for safety applications

Technical data

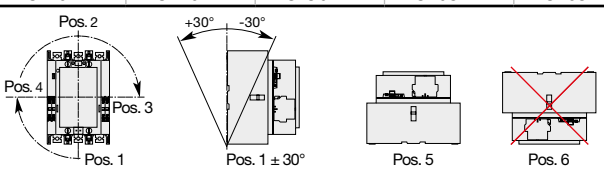
General technical data

Contactor types	AC / DC operated	AFS116	AFS146	AFS190	AFS205	AFS265	AFS305	AFS370
Rated insulation voltage Ui acc. to IEC 60947-4-1		1000 V						
acc. to UL / CSA		600 V						
Rated impulse withstand voltage Uimp.		8 kV						
Electromagnetic compatibility		AFS contactors comply with IEC 60947-1 / EN 60947-1 - Environment A						
Ambient air temperature close to contactor								
Operation	Fitted with thermal overload relay	-25 to +55 °C						
	Without thermal overload relay	-40 to +70 °C						
Storage		-40 to +70 °C						
Climatic withstand		Category B according to IEC 60947-1 Annex Q						
Maximum operating altitude (without derating)		3000 m						
Mechanical durability								
Number of operating cycles		5 million operating cycles						
Maximum switching frequency		300 cycles/h						
Shock withstand acc. to IEC 60068-2-27 and EN 60068-2-27								
Mounting position 1		No change in contact position, closed or open position						
	Shock direction	1/2 sinusoidal shock for 11 ms			1/2 sinusoidal shock for 30 ms			
	A	20 g			20 g			
	B1	15 g closed position / 3 g open position			15 g closed position / 3 g open position			
	B2	15 g closed position / 3 g open position			15 g closed position / 3 g open position			
	C1	20 g			20 g			
	C2	20 g			20 g			
Vibration withstand acc to IEC 60068-2-6		0.7 g closed position / 0.7 g open position 13.2...100 Hz						

Magnet system characteristics

Contactor types	AC / DC operated	AFS116	AFS146	AFS190	AFS205	AFS265	AFS305	AFS370
Coil operating limits acc. to IEC 60947-4-1	AC supply	At $\theta \leq 70^\circ\text{C}$ $0.85 \times U_c \text{ min} \dots 1.1 \times U_c \text{ max}$						
	DC supply	At $\theta \leq 70^\circ\text{C}$ $0.80 \times U_c \text{ min} \dots 1.1 \times U_c \text{ max}$						
Rated control circuit voltage Uc		24...500 V AC, 20...500 V DC						
Coil consumption								
AC control voltage 50/60 Hz								
24...60 V AC	Average pull-in value	225 VA		165 VA		475 VA		
	Average holding value	5.5 VA		6 VA		8.5 VA		
48...130 V AC	Average pull-in value	170 VA		175 VA		340 VA		
	Average holding value	4 VA		4 VA		17 VA		
100...250 V AC	Average pull-in value	130 VA		220 VA		385 VA		
	Average holding value	6 VA		7 VA		17.5 VA		
250...500 V AC	Average pull-in value	205 VA		185 VA		420 VA		
	Average holding value	16 VA		16 VA		21 VA		
DC control voltage								
20...60 V DC	Average pull-in value	210 W		205 W		400 W		
	Average holding value	2.5 W		2.5 W		3.5 W		
48...130 V DC	Average pull-in value	130 W		130 W		360 W		
	Average holding value	2.5 W		2.5 W		2.5 W		
100...250 V DC	Average pull-in value	135 W		190 W		410 W		
	Average holding value	3 W		2.5 W		4.5 W		
250...500 V DC	Average pull-in value	205 W		190 W		600 W		
	Average holding value	4 W		4 W		4.7 W		
Drop-out voltage		55 % of Uc min						
Voltage sag immunity acc. to SEMI F47		Conditions of use on request						
Dips withstand		≥ 20 ms						
Operating time								
Coil supply between A1 - A2								
Between coil energization and:	N.O. contact closing	20...55 ms		25...60 ms		30...60 ms		
Between coil de-energization and:	N.O. contact opening	40...70 ms		45...80 ms		45...80 ms		

Mounting characteristics and conditions for use

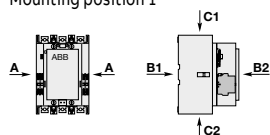
Contactor types	AC / DC operated	AFS116	AFS146	AFS190	AFS205	AFS265	AFS305	AFS370
Mounting positions								
Mounting distances		The contactors can be assembled side by side						
Fixing								
On rail acc. to IEC 60715, EN 60715		-						
By screws		4 x M4			4 x M5			

AFS400 ... AFS750 3-pole contactors for safety applications

Technical data

General technical data

Contactor types	AC / DC operated	AFS400	AFS460	AFS580	AFS750
Rated insulation voltage Ui acc. to IEC 60947-4-1 acc. to UL / CSA		1000 V 600 V			
Rated impulse withstand voltage Uimp.		8 kV			
Electromagnetic compatibility		AFS contactors complying with IEC 60947-1 / EN 60947-1 - Environment A			
Ambient air temperature close to contactor					
Operation	Fitted with electronic overload relay	-25 to +70 °C			
Storage	Without electronic overload relay	-40 to +70 °C			
Climatic withstand		Category B according to IEC 60947-1 Annex Q			
Maximum operating altitude (without derating)		3000 m			
Mechanical durability					
Number of operating cycles		3 millions operating cycles			
Max. switching frequency		300 cycles/h			
Shock withstand acc. to IEC 60068-2-27 and EN 60068-2-27					
Mounting position 1		Shock direction 1/2 sinusoidal shock for 30 ms: no change in contact position, closed or open position			
		A	B1	B2	C1
		5 g	5 g	5 g	5 g
					C2
					5 g
Vibration withstand acc to IEC 60068-2-6		0.7 g closed position / 0.7 g open position 13.2...100 Hz			



Magnet system characteristics

Contactor types	AC / DC operated	AFS400	AFS460	AFS580	AFS750
Coil operating limits acc. to IEC 60947-4-1	AC supply	At $\theta \leq 70\text{ °C}$ $0.85 \times U_c \text{ min} \dots 1.1 \times U_c \text{ max}$			
	DC supply	At $\theta \leq 70\text{ °C}$ $0.80 \times U_c \text{ min} \dots 1.1 \times U_c \text{ max}$			
Rated control circuit voltage Uc		48...500 V AC, 24...500 V DC			
Coil consumption					
AC control voltage 50/60 Hz					
48...130 V AC	Average pull-in value	1215 VA		1100 VA	
	Average holding value	12 VA		12 VA	
100...250 V AC	Average pull-in value	955 VA		880 VA	
	Average holding value	12 VA		12 VA	
250 ... 500 V AC	Average pull-in value	950 VA		985 VA	
	Average holding value	12 VA		12 VA	
DC control voltage					
24...60 V DC	Average pull-in value	900 W		785 W	
	Average holding value	5 W		5.5 W	
48...130 V DC	Average pull-in value	1150 W		1020 W	
	Average holding value	5 W		5 W	
100...250 V DC	Average pull-in value	895 W		880 W	
	Average holding value	5 W		5 W	
250 ... 500 V DC	Average pull-in value	885 W		910 W	
	Average holding value	7.5 W		7.5 W	
Drop-out voltage		55 % of Uc min.			
Voltage sag immunity acc. to SEMI F47		Conditions of use on request			
Dips withstand		≥ 20 ms			
Operating time					
Coil supply between A1 - A2					
Between coil energization and:	Main contact closing	50...120 ms			
Between coil de-energization and:	Main contact opening	33...70 ms			
Control input for PLC's					
Between coil energization and:	Main contact closing	40...60 ms			40...90 ms
Between coil de-energization and:	Main contact opening	10...30 ms			


















Mounting characteristics and conditions for use

Contactor types	AC / DC operated	AFS400	AFS460	AFS580	AFS750
Mounting positions					
Mounting distances		The contactors can be assembled side by side			
Fixing					
On rail according to IEC 60715, EN 60715		-			
By screws		4 x M5		4 x M6	

AFS09 ... AFS96 3-pole contactors for safety applications

Technical data

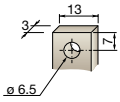
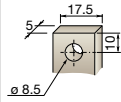
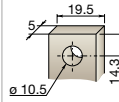











Connecting characteristics

Contactor types	AC / DC operated	AFS09	AFS12	AFS16	AFS26	AFS30	AFS38	AFS40	AFS52	AFS65	AFS80	AFS96	
Main terminals		 Screw terminals with cable clamp						 Screw terminals with double connector 2 x (9.3 width x 7.9/10.3 depth)		 Screw terminals with double connector 2 x (12.4 width x 9.3/11.1 depth)			
Connection capacity (min. ... max.)													
Main conductors (poles)													
 Rigid	Solid ($\leq 4 \text{ mm}^2$)	1 x 1 ... 6 mm ²		2.5 ... 10 mm ²				6 ... 35 mm ²		6 ... 70 mm ²			
 Stranded ($6 > 6 \text{ mm}^2$)		2 x 1 ... 6 mm ²		2.5 ... 10 mm ²				6 ... 35 mm ²		6 ... 50 mm ²			
 Flexible with non insulated ferrule		1 x 0.75 ... 6 mm ²		1.5 ... 10 mm ²				4 ... 35 mm ²		6 ... 50 mm ²			
 Flexible with insulated ferrule		2 x 0.75 ... 6 mm ²		1.5 ... 10 mm ²				4 ... 35 mm ²		6 ... 50 mm ²			
 Flexible with insulated ferrule		1 x 0.75 ... 4 mm ²		1.5 ... 10 mm ²				4 ... 35 mm ²		6 ... 50 mm ²			
 Flexible with insulated ferrule		2 x 0.75 ... 2.5 mm ²		1.5 ... 4 mm ²				4 ... 35 mm ²		6 ... 50 mm ²			
 Bars or lugs		L < 9.6 mm		12.5 mm				9.2 mm		12.2 mm			
Connection capacity acc. to UL/CSA	1 or 2 x	AWG 16 ... 10		AWG 14 ... 8				AWG 10 ... 2		AWG 6 ... 1			
Stripping length		10 mm		14 mm				16 mm		17 mm			
Tightening torque		1.5 Nm / 13 lb.in		2.5 Nm / 22 lb.in				4 Nm / 35 lb.in		6 Nm / 53 lb.in			
Auxiliary conductors (built-in auxiliary terminals + coil terminals)													
 Rigid solid		1 x 1 ... 2.5 mm ²											
 Rigid solid		2 x 1 ... 2.5 mm ²											
 Flexible with non insulated ferrule		1 x 0.75 ... 2.5 mm ²											
 Flexible with non insulated ferrule		2 x 0.75 ... 2.5 mm ²											
 Flexible with insulated ferrule		1 x 0.75 ... 2.5 mm ²											
 Flexible with insulated ferrule		2 x 0.75 ... 2.5 mm ²											
 Bars or lugs		L < 8 mm											
Connection capacity acc. to UL/CSA	1 or 2 x	AWG 18 ... 14											
Stripping length		10 mm											
Tightening torque													
Coil terminals		1.2 Nm / 11 lb.in											
Built-in auxiliary terminals		1.2 Nm / 11 lb.in											
Degree of protection acc. to IEC 60947-1 / EN 60947-1 and IEC 60529 / EN 60529													
Main terminals		IP20						IP10					
Coil terminals		IP20											
Built-in auxiliary terminals		IP20											
Screw terminals		Delivered in open position, screws of unused terminals must be tightened											
Main terminals		M3.5			M4			M6			M8		
	Screwdriver type	Flat Ø 5.5 / Pozidriv 2			Flat Ø 6.5 / Pozidriv 2					hexagon socket (s = 4 mm)			
Coil terminals		M3.5											
	Screwdriver type	Flat Ø 5.5 / Pozidriv 2											
Built-in auxiliary terminals		M3.5											
	Screwdriver type	Flat Ø 5.5 / Pozidriv 2											

AFS116 ... AFS370 3-pole contactors for safety applications

Technical data

Connecting characteristics

Contactor types	AC / DC operated	AFS116	AFS146	AFS190	AFS205	AFS265	AFS305	AFS370
Main terminals Flat type								
Connection capacity (min. ... max.)								
Main conductors (poles)								
 Cu cable - Stranded	1 x	10...95 mm ²		6...150 mm ²		16...300 mm ²		
Clamp type		LD... included (1)		1SDA066917R1		1SDA055016R1		
Tightening torque		8 Nm		14 Nm		25 Nm		
 Cu cable - Stranded	2 x	10...95 mm ²		50...120 mm ²		70...185 mm ²		
Clamp type		LD... included (1)		1SFN074709R1000, LZ185-2C/120		1SCA022194R0890, OZXB4		
Tightening torque		8 Nm		16 Nm		22 Nm		
 Al cable - Stranded	1 x	-		95...185 mm ²		185...240 mm ²		
Clamp type		-		1SDA054988R1		1SDA055020R1		
Tightening torque		-		31 Nm		43 Nm		
 Cu cable - Flexible	1 x	10...70 mm ²		6...120 mm ²		16...240 mm ²		
Clamp type		LD... included (1)		1SDA066917R1		1SDA055016R1		
Tightening torque		8 Nm		14 Nm		25 Nm		
 Cu cable - Flexible	2 x	10...70 mm ²		50...95 mm ²		70...185 mm ²		
Clamp type		LD... included (1)		1SFN074709R1000, LZ185-2C/120		1SCA022194R0890, OZXB4		
Tightening torque		8 Nm		16 Nm		22 Nm		
 Lugs	L ≤	22 mm (.866 in)		24 mm (.945 in)		32 mm (1.260 in)		
	Ø >	6 mm (.236 in)		8 mm (.315 in)		10 mm (.394 in)		
Socket type		LL... included		LL... included		LL... included		
Tightening torque		9 Nm / 80 lb.in		18 Nm / 160 lb.in		28 Nm / 248 lb.in		
Connection capacity acc. to UL / CSA	1 x	AWG 6...3/0		6...300 MCM		4...400 MCM		
Clamp type		LD... included (1)		ATK185 (2)		ATK300 (2)		
Tightening torque		8 Nm / 71 lb.in		34 Nm / 301 lb.in		42 Nm / 372 lb.in		
Connection capacity acc. to UL / CSA	2 x	AWG 6...3/0		-		4...500 MCM		
Clamp type		LD... included (1)		-		ATK300/2 (2)		
Tightening torque		8 Nm / 71 lb.in		-		42 Nm / 372 lb.in		
Auxiliary conductors (coil terminals)								
 Solid / stranded	1 x	1...4 mm ²						
	2 x	1...4 mm ²						
 Flexible	1 x	0.75...2.5 mm ²						
	2 x	0.75...2.5 mm ²						
 Flexible with non insulated ferrule	1 x	0.75...2.5 mm ²						
	2 x	0.75...2.5 mm ²						
 Flexible with insulated ferrule	1 x	0.75...2.5 mm ²						
	2 x	0.75...2.5 mm ²						
 Lugs	L <	8 mm						
	I >	3.5 mm						
Connection capacity acc. to UL / CSA	1 or 2 x	AWG 18...14						
Stripping length		9 mm						
Tightening torque		1.00 Nm / 9 lb.in						
Degree of protection acc. to IEC 60947-1 / EN 60947-1 and IEC 60529 / EN 60529								
Main terminals		IP00						
Coil terminals		IP20						
Screw terminals								
Main terminals		M6		M8		M10		
Screwdriver type		Screws and bolts						
Coil terminals (delivered in open position)		M3.5						
Screwdriver type		Flat Ø 5.5 mm / Pozidriv 2						

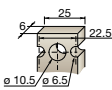
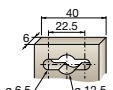














(1) LD... not included for AFS116 ... AFS146-30...B.

(2) Available in North America only.

AFS400 ... AFS750 3-pole contactors for safety applications

Technical data

Connecting characteristics

Contactor types	AC / DC operated	AFS400	AFS460	AFS580	AFS750
Main terminals					
Flat type					
					
Connection capacity (min. ... max.)					
Main conductors (poles)					
	Cu cable - Stranded	2 x	240 mm ²		-
	Clamp type		1SDA013922R1		-
	Tightening torque		35 Nm		-
	Cu cable - Stranded	3 x	-	185 mm ²	
	Clamp type		-	1SDA013956R1	
	Tightening torque		35 Nm	45 Nm	
	Al cable - Stranded	2 x	240 mm ²		-
	Clamp type		1SDA013922R1		-
	Tightening torque		35 Nm		-
		3 x	-	185 mm ²	
	Clamp type		-	1SDA013956R1	
	Tightening torque		35 Nm	45 Nm	
	Lugs	L ≤	47 mm	50 mm	
		Ø >	10 mm	12 mm	
	Tightening torque		35 Nm / 310 lb.in	45 Nm / 398 lb.in	
Connection capacity acc. to UL / CSA					
		2 x	250-500 MCM alt. 2/0 AWG-500 MCM		-
	Clamp type		K6TH alt. ATK580		-
	Tightening torque		275 lb.in		-
Connection capacity acc. to UL / CSA					
		3 x	2/0 AWG-400 MCM	2/0 AWG-500 MCM	
	Clamp type		K6TJ	ATK750/3	
	Tightening torque		275 lb.in	375 lb.in	
Auxiliary conductors (coil terminals)					
	Solid / stranded	1 x	1...4 mm ²		
		2 x	1...4 mm ²		
	Flexible	1 x	0.75...2.5 mm ²		
		2 x	0.75...2.5 mm ²		
	Flexible with non insulated ferrule	1 x	0.75...2.5 mm ²		
		2 x	0.75...2.5 mm ²		
	Flexible with insulated ferrule	1 x	0.75...2.5 mm ²		
		2 x	0.75...2.5 mm ²		
	Lugs	L ≤	8 mm		
		L >	3.7 mm		
Connection capacity acc. to UL / CSA					
		1 or 2 x	AWG 18...14		
Tightening torque		Recommended	1.00 Nm / 9 lb.in		
		Max.	1.20 Nm		
Degree of protection acc. to IEC 60947-1 / EN 60947-1 and IEC 60529 / EN 60529					
Main terminals			IP00		
Coil terminals			IP20		
Screw terminals					
Main terminals			M10	M12	
			Screws and bolts		
Coil terminals (delivered in open position)			M3.5		
Screwdriver type			Flat Ø 5.5 mm / Pozidriv 2		

AFS09 ... AFS96 3-pole contactors for safety applications

Technical data

Built-in auxiliary contacts according to IEC

Contactor types	AC / DC operated	AFS09	AFS12	AFS16	AFS26	AFS30	AFS38	AFS40	AFS52	AFS65	AFS80	AFS96
Rated operational voltage U _e max.		690 V										
Rated frequency (without derating)		50 / 60 Hz										
Conventional free air thermal current I _{th} - θ ≤ 40 °C		16 A										
I _e / Rated operational current AC-15												
acc. to IEC 60947-5-1	24-127 V 50/60 Hz	6 A										
	220-240 V 50/60 Hz	4 A										
	400-440 V 50/60 Hz	3 A										
	500 V 50/60 Hz	2 A										
	690 V 50/60 Hz	2 A										
Making capacity AC-15		10 x I _e AC-15 acc. to IEC 60947-5-1										
Breaking capacity AC-15		10 x I _e AC-15 acc. to IEC 60947-5-1										
I _e / Rated operational current DC-13												
acc. to IEC 60947-5-1	24 V DC	6 A / 144 W										
	48 V DC	2.8 A / 134 W										
	72 V DC	1 A / 72 W										
	110 V DC	0.55 A / 60 W										
	125 V DC	0.55 A / 69 W										
	220 V DC	0.27 A / 60 W										
	250 V DC	0.27 A / 68 W										
	400 V DC	0.15 A / 60 W										
	500 V DC	0.13 A / 65 W										
	600 V DC	0.1 A / 60 W										
Short-circuit protection device gG type fuse		10 A										
Rated short-time withstand current I _{cw}	for 1.0 s	100 A										
	for 0.1 s	140 A										
Minimum switching capacity with failure rate acc. to IEC 60947-5-4		12 V / 3 mA 10 ⁻⁷										
Non-overlapping time between N.O. and N.C. contacts		≥ 2 ms										
Power dissipation per pole at 6 A		0.1 w										
Maximum electrical switching frequency	AC-15	1200 cycles/h										
	DC-13	900 cycles/h										
Mechanically linked contacts acc. to annex L of IEC 60947-5-1		Built-in N.O. or N.C. auxiliary contacts and additional N.O. or N.C. auxiliary contacts (CAL4 aux. contact blocks) are mechanically linked contacts.										
Mirror contacts acc. to annex F of IEC 60947-4-1		Built-in N.C. auxiliary contacts or additional N.C. auxiliary contacts (CAL4 aux. contact blocks) are mirror contacts.										

Built-in auxiliary contacts according to UL / CSA

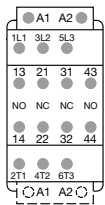
Contactor types	AC / DC operated	AFS09	AFS12	AFS16	AFS26	AFS30	AFS38	AFS40	AFS52	AFS65	AFS80	AFS96
Maximum operational voltage		600 V AC, 600 V DC										
Pilot duty		A600, Q600										
AC thermal rated current		10 A										
AC maximum volt-ampere making		7200 VA										
AC maximum volt-ampere breaking		720 VA										
DC thermal rated current		2.5 A										
DC maximum volt-ampere making-breaking		69 VA										

AFS09 ... AFS750 3-pole contactors for safety applications

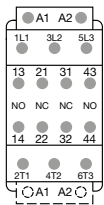
Terminal marking and positioning

AFS09 ... AFS96 contactors - AC / DC operated

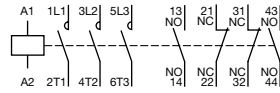
Standard devices



AFS09 ... AFS16..-30-22



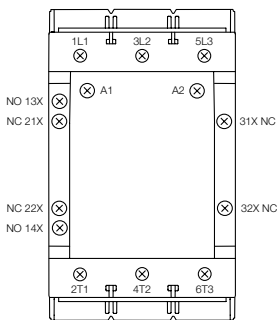
AFS26 ... AFS96..-30-22



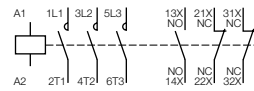
AFS09 ... AFS96..-30-22

AFS116 ... AFS370 contactors - AC / DC operated

Standard devices with factory mounted auxiliary contacts



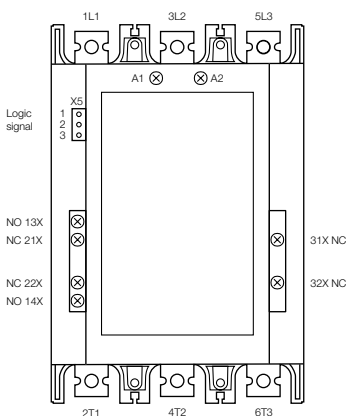
AFS116 ... AFS370-30-12



AFS116 ... AFS370-30-12

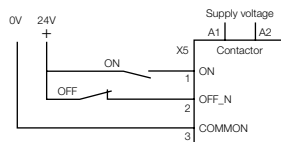
AFS400 ... AFS750 contactors - AC / DC operated

Standard devices with factory mounted auxiliary contacts

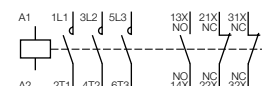


AFS400 ... AFS750-30-12

Control with logic signal



AFS400 ... AFS750-30-12



AFS400 ... AFS750-30-12

3-pole contactors

Electrical durability and utilization categories

General

Utilization categories determine the current making and breaking conditions relating to the characteristics of the loads to be controlled by the contactors. International standard IEC 60947-4-1 and European standard EN 60947-4-1 are the standards to be referred to.

If I_c is the current to be broken by the contactor and I_e the rated operational current normally drawn by the load, then:

- Categories AC-1 and AC-3: $I_c = I_e$
- Category AC-2: $I_c = 2.5 \times I_e$
- Category AC-4: $I_c = 6 \times I_e$

Generally speaking $I_c = m \times I_e$ where m is a multiple of the load operational current.

On next pages, the curves corresponding to categories AC-1, AC-3 and AC-4 represent the electrical durability variation of standard contactors in relation to the breaking current I_c .

Electrical durability is expressed in millions of operating cycles.

Curve utilization mode

Electrical durability forecast and contactor selection for categories AC-1, AC-2, AC-3 or AC-4

- Note the characteristics of the load to be controlled:
 - Operational voltage U_e
 - Current normally drawn I_e ($U_e / I_e / kW$ relation for motors, see "Motor rated operational powers and currents").
 - Utilization category AC-1, AC-2, AC-3 or AC-4
 - Breaking current $I_c = I_e$ for AC-1 and for AC-3 ; $I_c = 2.5 \times I_e$ for AC-2 ; $I_c = 6 \times I_e$ for AC-4
- Define the number of operating cycles N required.
- On the diagram corresponding to the operational category, select the contactor with the curve immediately above the intersection point ($I_c ; N$).

Electrical durability forecast and contactor selection for mixed duty motor control: AC-3 ($I_c = I_e$) type switching off while "motor running" and, occasionally, AC-4 ($I_c = 6 \times I_e$) type switching off while "motor accelerating"

- Note the characteristics of the motor to be controlled:
 - Operational voltage U_e
 - Current normally drawn while "motor running" I_e ($U_e / I_e / kW$ relation for motors, see "Motor rated operational powers and currents")
 - Breaking current for AC-3 $I_c = I_e$
 - Breaking current for AC-4 while "motor accelerating" $I_c = 6 \times I_e$
 - Percentage of AC-4 operating cycles K (on the basis of the total number of operating cycles)
- Define the total number of operating cycles N required.
- Note the smallest contactor rating compatible for AC-3 (U_e / I_e) on Main pole utilization characteristic table (see "Technical data").
- For the selected contactor make a note of the following in relation to the voltage using diagram AC-3 in next pages:
 - The number of operating cycles A for $I_c = I_e$ (AC-3)
 - The number of operating cycles B for $I_c = 6 \times I_e$ (AC-4)
- Calculate the estimated number of cycles N' (N' is always below A)

$$N' = \frac{A}{1 + 0.01 K (A/B - 1)}$$

- If N' is too low in relation to the target N , calculate the estimated number of cycles for a higher contactor rating.

Case of uninterrupted duty

For uninterrupted duty, some verifications of preventing maintenance are necessary to check the functionality of the concerned product (consult us).

The combined effect of environmental conditions and the proper temperature of the product may require some disposals. As a matter of fact, for this duty, the use duration prevails over the number of operating cycles.

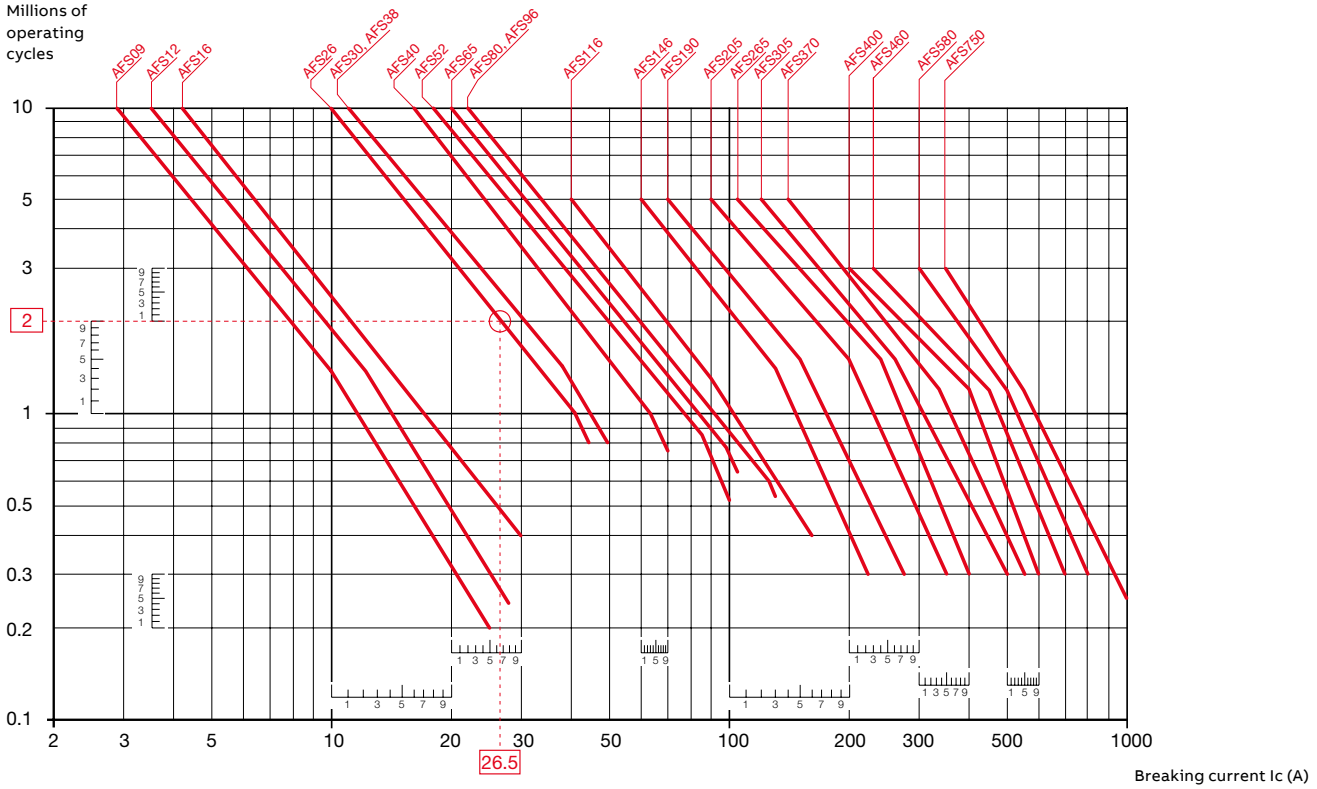
3-pole contactors for safety applications

Electrical durability

Electrical durability for AC-1 utilization category - $U_e \leq 690\text{ V}$

Switching non-inductive or slightly inductive loads. The breaking current I_c for AC-1 is equal to the rated operational current of the load.

Ambient temperature and maximum electrical switching frequency: see "Technical data".



Example:

$I_c / AC-1 = 26.5\text{ A}$ – Electrical durability required = 2 millions operating cycles.

Using the AC-1 curves above select the AFS26 contactor at intersection "O" (26.5 A / 2 millions operating cycles).

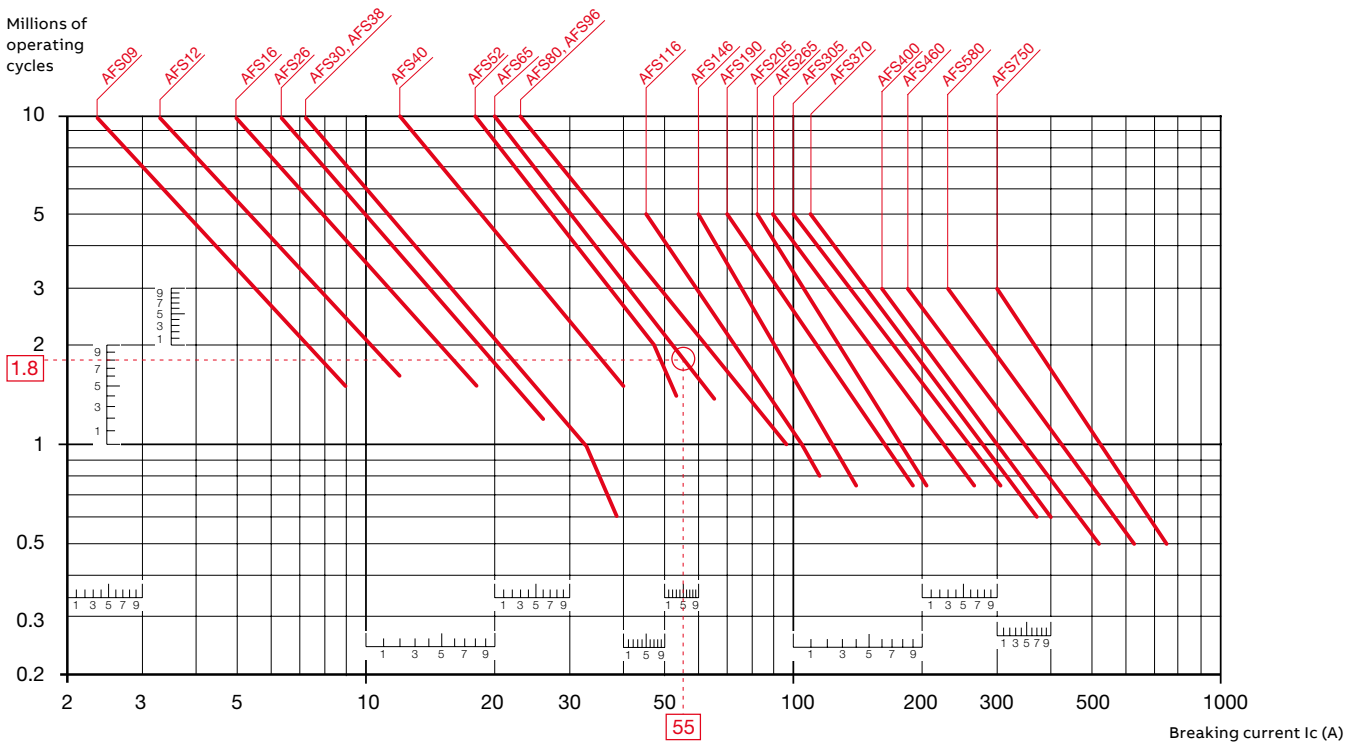
3-pole contactors for safety applications

Electrical durability

Electrical durability for AC-3 utilization category - $U_e \leq 440$ V.

Switching cage motors: starting and switching off running motors. The breaking current I_c for AC-3 is equal to the rated operational current I_e (I_e = motor full load current).

Ambient temperature and maximum electrical switching frequency: see "Technical data".



Example:

Motor power 30 kW for AC-3 - $U_e = 400$ V and $I_e = 55$ A utilization – Electrical durability required = 1.8 million operating cycles. For AC-3: $I_c = I_e$. Select the AFS65 contactor at intersection "O" (55 A / 1.8 million operating cycles) on the curves (AC-3 - $U_e \leq 440$ V).

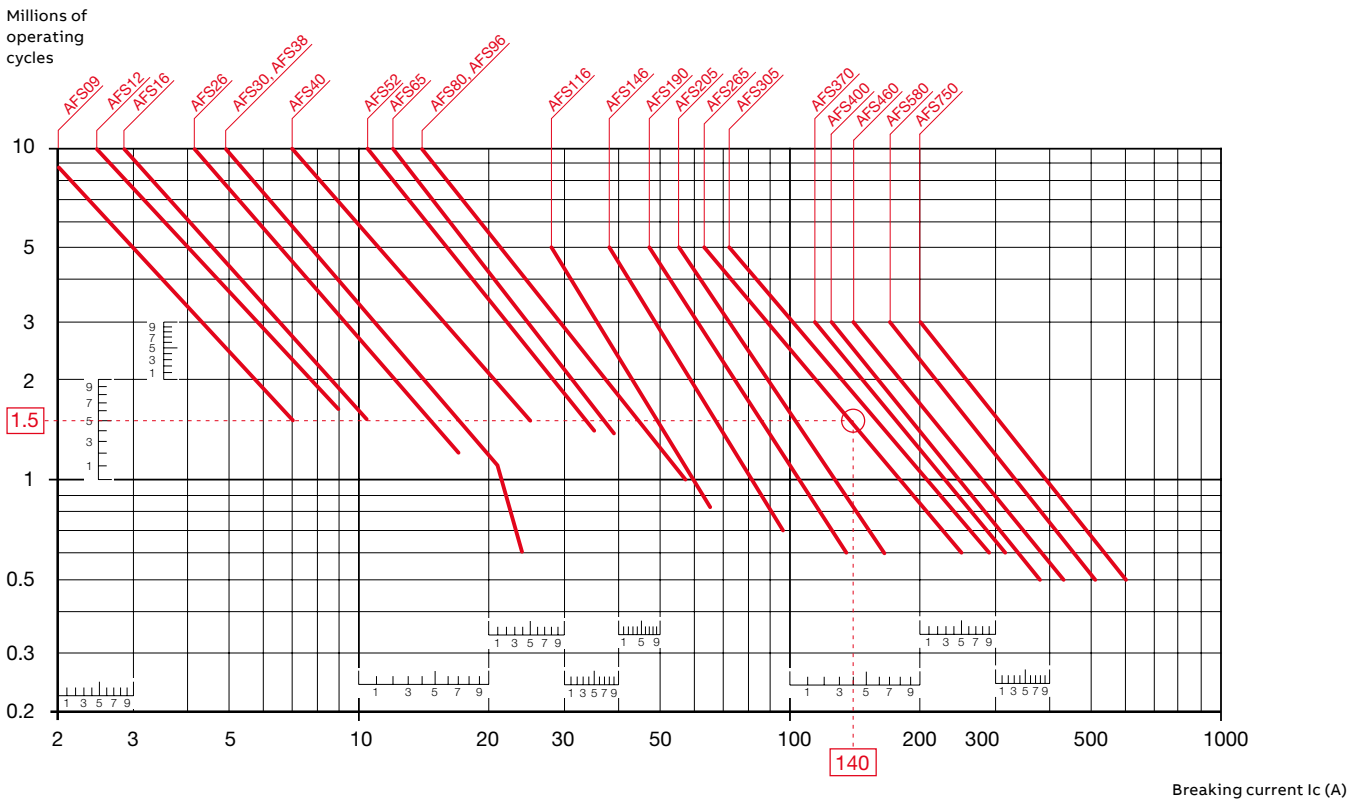
3-pole contactors for safety applications

Electrical durability

Electrical durability for AC-3 utilization category - 440 V < Ue ≤ 690 V.

Switching cage motors: starting and switching off running motors. The breaking current I_c for AC-3 is equal to the rated operational current I_e (I_e = motor full load current).

Ambient temperature and maximum electrical switching frequency: see "Technical data".



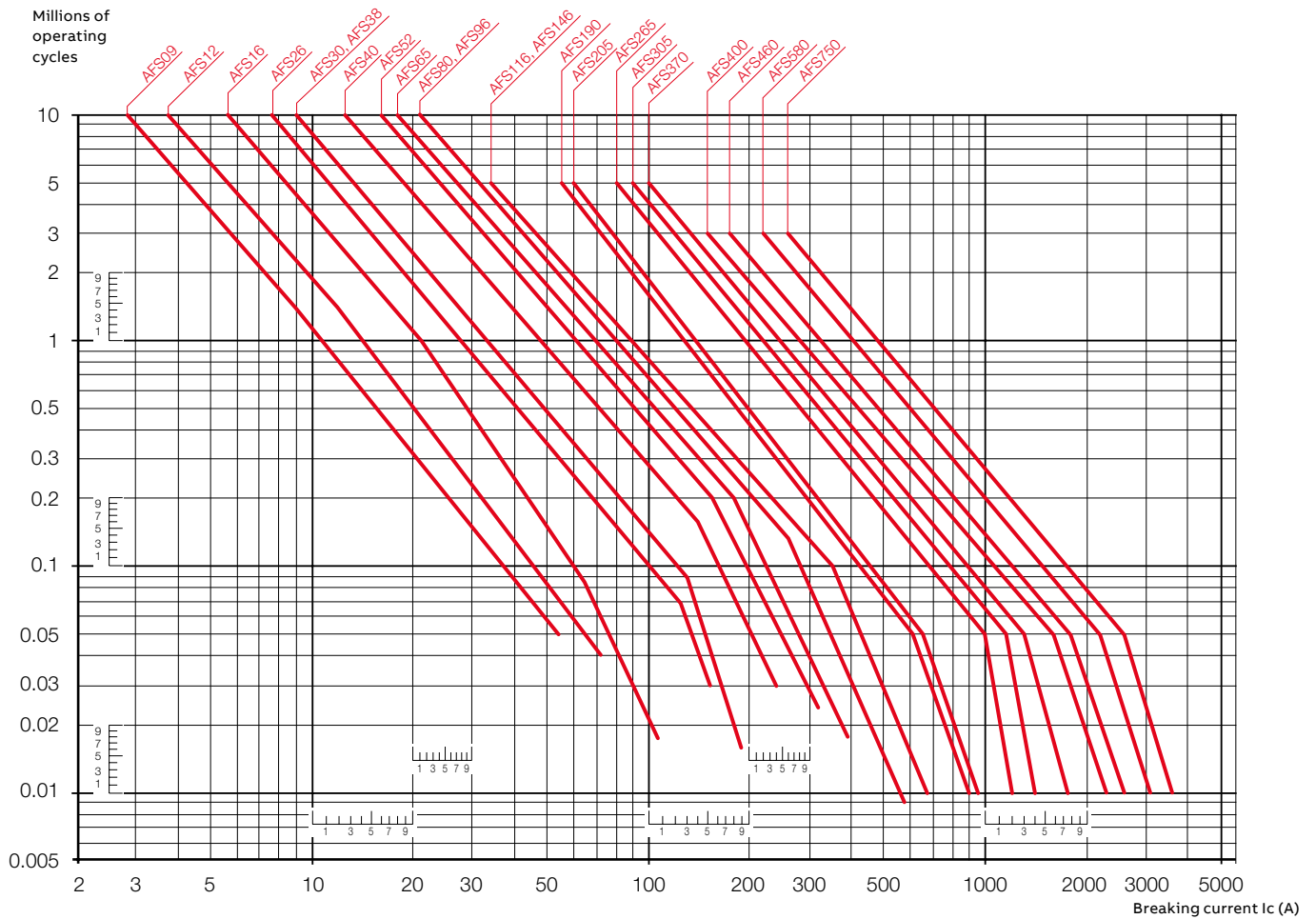
3-pole contactors for safety applications

Electrical durability

Electrical durability for AC-2 or AC-4 utilization category - $U_e \leq 440\text{ V}$

Ambient temperature $\leq 60\text{ }^\circ\text{C}$ for AFS09 ... AFS96

Switching cage motors: starting, reverse operation and step-by-step operation. The breaking current I_c is equal to $2.5 \times I_e$ for AC-2 and $6 \times I_e$ for AC-4, keeping in mind that I_e is the motor rated operational current (I_e = motor full-load current).
 Maximum electrical switching frequency: see "Technical data".



3-pole contactors for safety applications

Electrical durability

Electrical durability for AC-2 or AC-4 utilization category - 440 V < Ue ≤ 690 V
Ambient temperature ≤ 60 °C for AFS09 ... AFS96

Switching cage motors: starting, reverse operation and step-by-step operation. The breaking current I_c is equal to $2.5 \times I_e$ for AC-2 and $6 \times I_e$ for AC-4, keeping in mind that I_e is the motor rated operational current (I_e = motor full load current).
 Maximum electrical switching frequency: see "Technical data".

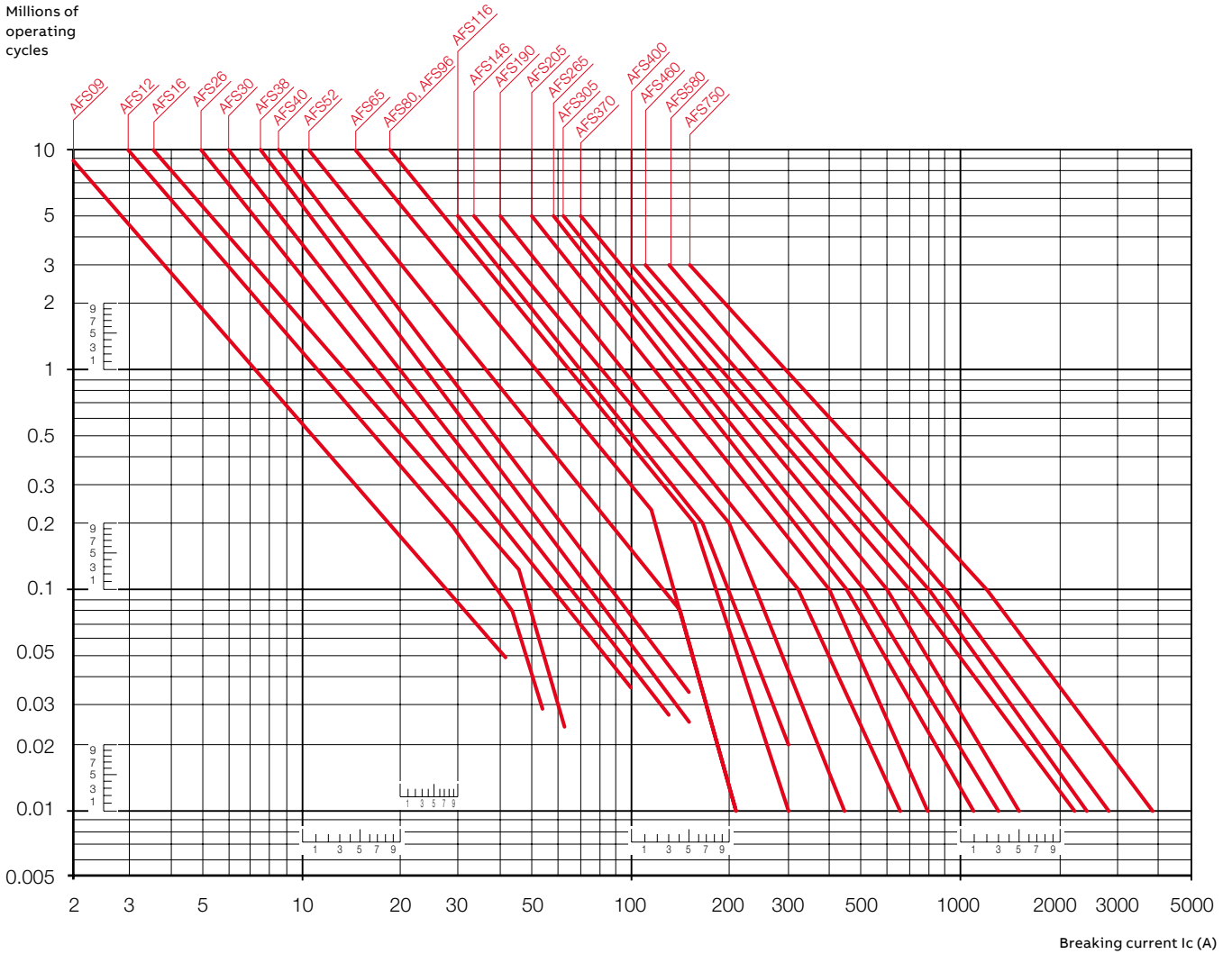




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